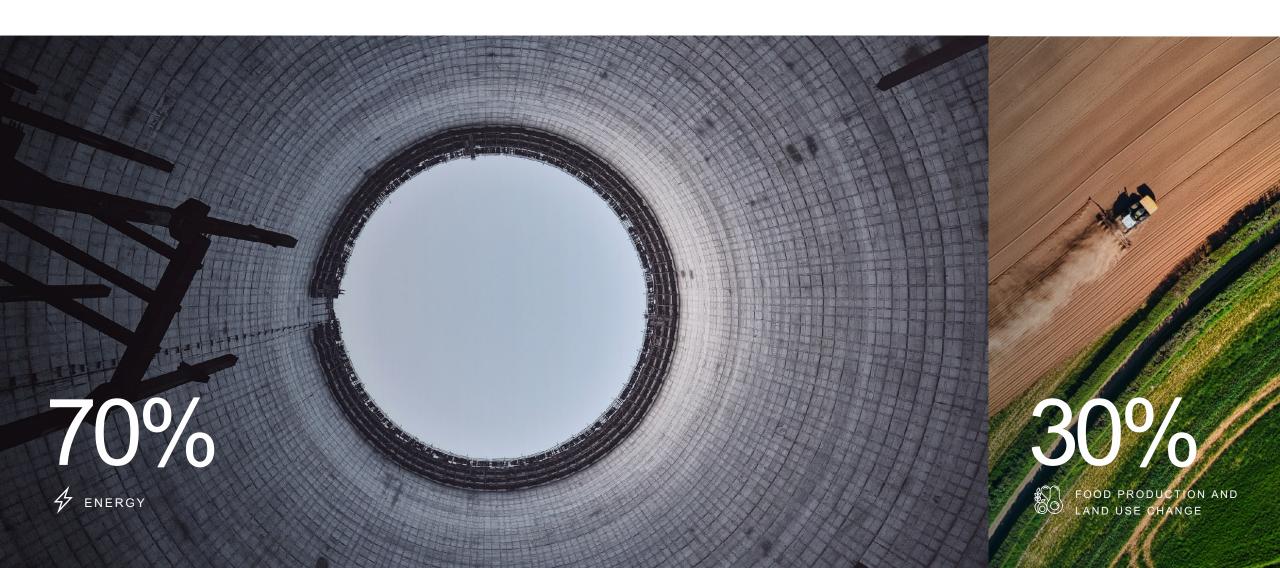


Food Out of Thin Air

Deep-space food production based on single-cell protein production by means of gas fermentation

Sources of global greenhouse gas emissions





The cell envelope:

The outer membrane provides crucial shape, structure, and protection to the microbe.

Natural pigmentation:

The microbe's yellow colour is derived from beta-carotene, mirroring pigments in plants like carrots, chilis and corn.



Energy reserves for protein production: Cell granules, particularly polyphosphate granules, store energy and balance protein synthesis.

Solein uses microbes that can synthesise protein from air molecules – hydrogen and CO2, to offer an efficient, nutritious and functional alternative to traditional food sources.

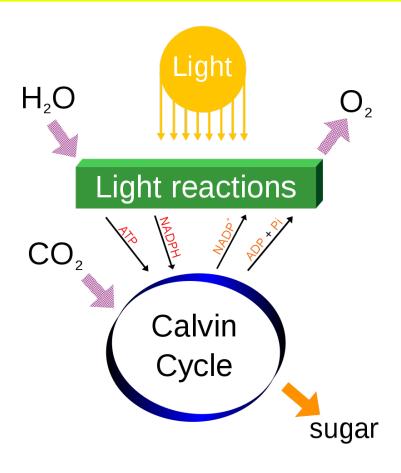
<u>0.5-2 μm</u>

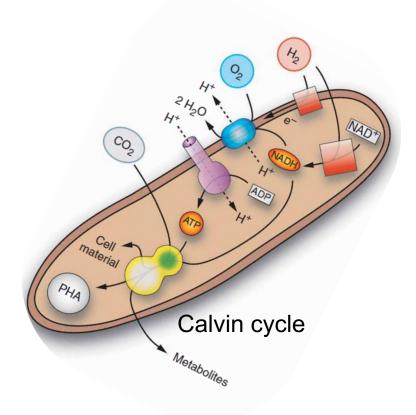
High cell density:

The remarkably high cell density of these microbes enables the efficient production of large amounts of Solein powder.

PHOTOSYNTHESIS (PLANTS)

HYDROGEN OXIDIZING BACTERIA (HOB)



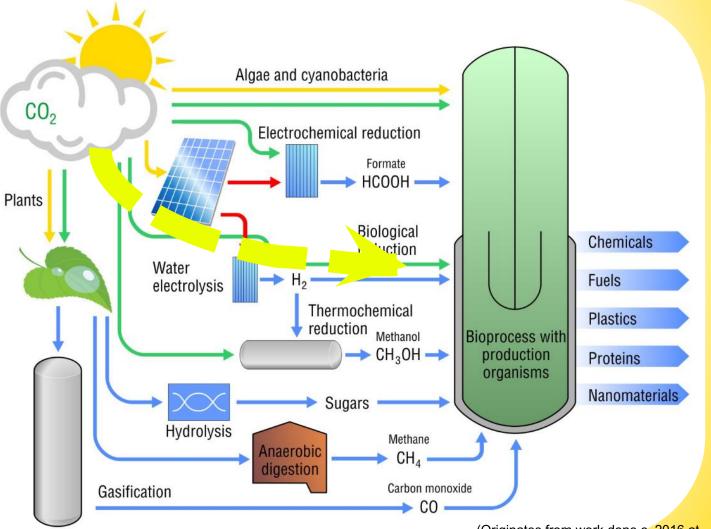


Pohlmann et al. 'Genome Sequence of the Bioplastic-Producing "Knallgas" Bacterium Ralstonia Eutropha H16'. *Nature Biotechnology* 24, no. 10 (October 2006): 1257–62. https://doi.org/10.1038/nbt1244.3

ROUTES FROM SUNLIGHT AND CO2 TO PRODUCTS THROUGH BIOTECHNOLOGY

Combination of solar panels, electrolysers and Hydrogen Oxidizing Bacteria can have ~5 % energy efficiency from sunlight to edible calories = 10x better than plant photosynthesis (Not taking into account solar panels and artificial lighting).

This is the Solar Foods' route.



(Originates from work done c. 2016 at VTT Technical Research Centre of Finland)

Sustainable everyday protein

Protein: 78 %

Dietary fibers: 10 %

Fat: 6 %

1 at. 0 /

Minerals: 4 %

Carbohydrates: 2 %

Rich in iron, B-vitamins and carotenoids Free from allergens Not genetically modified Vegan



"Our mission is to solve the global food crisis and of course, Solein is primarily meant to be enjoyed on Earth. But Space is the ultimate stress test of a circular economy: It represents both an opportunity to advance the history of science and a chance to grow and diversify our business."

- ARTTU LUUKANEN, VP OF SPACE & DEFENCE









Results From ESA

OSIP Activity:

Deep-space food production based on single-cell protein production by means of gas fermentation



Project Objectives

The main objectives of the project were:

Work package 1: Establish preliminary system requirements for an operational-scale Solein bioprocess system integrated with the onboard Environmental Control and Life Support System (ECLSS).

Work package 2: Carry out the preliminary design for an operational-scale (4 crew members) Solein bioprocess system based on the preliminary system requirements.

Work package 3: Breadboard and demonstrate a cross-flow filtration system to increase microbial biomass concentration in the end product.

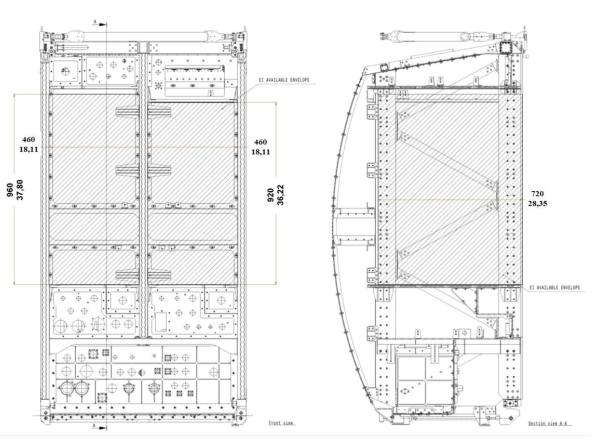
Work package 4: Carry out a risk assessment with respect to the potential hazards associated with the technology.

Work package 5: Assess potential waste treatment methods for a) nitrogen recovery from crew urine and b) mineral recovery from crew feces via a literary study.



System specifications were captured in WP1 through dialogue with ESA

Specification	Value	Note		
Dry mass	≲ 150 kg			
Dimensions	To fit within an EDR2 rack	Footprint requirement for a future operational system at this stage unknown		
Power consumption (average)	≲ 900W	Steady state.		
Power consumption (peak)	~3 kW	Cleaning, 2-3 hours 2-4 times/year, dominated by steam generator heater power consumption		
Protein produced/day	370 g	140% of recommended daily intake (0.8 g/kg _{body mass} /day, corresponding to 240 g/day for a crew of 4 with an average body mass of 75 kg		
Gravity environment	microgravity			
Inputs (from other systems)	H ₂ (0.3 kg/d), CO ₂ (1.1 kg/d), O ₂ (1.6 kg/d), potable water (2.7 kg/d)			
Outputs	Protein (370 g/d), water (5.2 kg/d), brine water (140 g/d), heat (370W)			



The European drawer Rack-2 (EDR2) is a modified International Standard Payload Rack (ISPR)

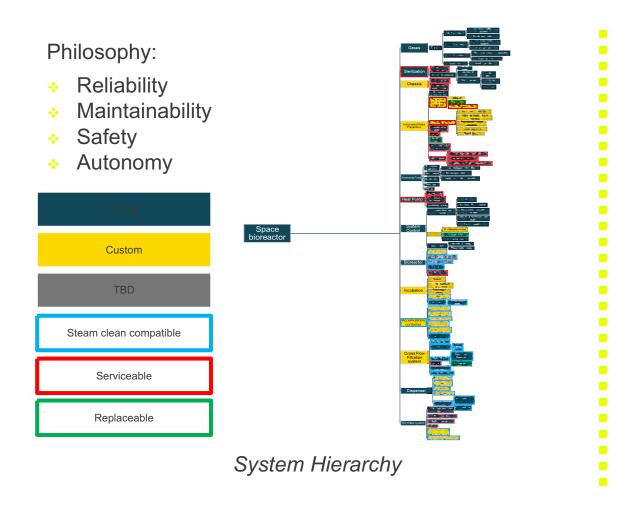


DESIGN OF MEDIA MIXING, BIOREACTOR, DSP, AUTOMATION

Preliminary System Design



Detailed System Hierarchy and bill of materials were used to record all the different parts needed in the design



System	(S)	Sub-system 🚜 Sul		₽art ID	Item a	Priority grou		~ que √
1; Automated media preparation	S1	Pre-mixed salts in bags m:	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	A CONTRACTOR OF	Serie .	A	Custom	1
1; Automated media preparation	S1	Pre-mixed salts in bags ma	1	A Photocological	1454	A	Custom	3
1; Automated media preparation	S1	Mixing system	2 4 2 3	200001	44	В	Custom	3
1; Automated media preparation	S1	Pre-mixed salts in bags ma	1	469.4	44	В	Custom	3
1; Automated media preparation	S1		0	572.54	4.0	E	COTS	2
1: Automated media preparation	S1		0		100	E	COTS	5
1; Automated media preparation	S1		0 10 10 10 10 10 10 10 10 10 10 10 10 10	2,81 - 6		С	COTS	1
1: Automated media preparation	S1		0	1		E	COTS	1
1; Automated media preparation	S1		0 = 2 - 3 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5	16.00	2	Ε	COTS	8
1; Automated media preparation	S1		0			C	COTS	1
1; Automated media preparation	S1	Mixing system	2 5 2 3 3 3 7 7 7 2 3 3 3 3 3 3	A		A	Custom	2
1; Automated media preparation	S1	Mixing system	7	1.00	100	A	Custom	1
1: Automated media preparation	S1	mixing system		797751		D	COTS	7
1; Automated media preparation	S1		0		167	D	COTS	1
	S1	Pre-mixed salts in bags ma	100000000000000000000000000000000000000		400	D	COTS	3
1; Automated media preparation		Pre-mixed saits in dags ma	170000000000000000000000000000000000000	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1	D	COTS	
2; Ammonia feed	S2		0 (2.5)		A Samuel			1
2; Ammonia feed	S2		0	3-77.47	6-9	E	COTS	1
2; Ammonia feed	S2		0		1.75	E	COTS	1
2; Ammonia feed	S2		0 4 4 5	400		Е	COTS	1
2; Ammonia feed	S2		0	(350)		Е	COTS	1
2; Ammonia feed	S2		0.5		720	A	Custom	1
2; Ammonia feed	S2		0,	100	A	D	COTS	1
3; Gases	S3	Feeds	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		mrs.	D	COTS	1
3; Gases	S3	Feeds	1.43 5.7		7 W	D	COTS	1
3; Gases	S3	Feeds	1 3 4 4 4 4	1.	95.05 95.05	D	COTS	1
3; Gases	S3	Feeds	1	2.72	13.3	D	COTS	1
3: Gases	S3	Feeds	15 30 427 5 394 5		100	E	COTS	2
3: Gases	S3	Feeds	1 (4) (4)	27 C 40 C	400	E	COTS	8
3; Gases	S3	Feeds	1 1000		200	C	COTS	4
3: Gases	S3	Feeds	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2			D	COTS	2
3: Gases	S3	Feeds	1 30 30 50		100	D	COTS	2
4; Bioreactor	54	Sensors				C	COTS	1
4: Bioreactor	S4	Sensors	150-582-3504		***	C	COTS	1
4: Bioreactor	S4	Sensors	1		15-0%	C	COTS	1
4; Bioreactor	S4	Sensors	1 2007	1 35 146		C	COTS	1
	S4	Sensors	0 20 7 4 4 5 6		1.5		Custom	1
4; Bioreactor					9-4	A		
4; Bioreactor	S4		0 100	5.55	7.7%	E	COTS	1
4; Bioreactor	54		0	17.00	100	G	Custom	1
4; Bioreactor	S4		0 (3)		1000	G	Custom	1
5; Incubation	S5		0, 3		300	Е	COTS	1
5; Incubation	S5	Sensors	1 Total August		434	С	COTS	1
5; Incubation	S5		0	the care	120	E	COTS	2
5; Incubation	S5		0 2		5.00	D	COTS	2
5; Incubation	S5		0 335	100	200	G	COTS	1
6; Accumulation container	S6		0.00	100		В	Custom	1
6; Accumulation container	S6		0 *	ACATA A	97	С	COTS	1
6; Accumulation container	S6		0 10 10 10 10 10 10 10 10 10 10 10 10 10	Jak with	1000	A	Custom	1
6: Accumulation container	S6		0		63,7	G	Custom	1
7; CFF system	S7	Filter	2 10 20 20 20		200	A	COTS	1
7: CFF system	57	Sensors	1	- 6500 h		c	COTS	2
7: CFF system	57	Sensors	1 2 2	1 2 2 2 2 2	1,01	C	COTS	1
7; CFF system	57	Valves	3 1 4 W 1 2 2 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	4 18 19 32	. Z	E	COTS	3
7; CFF system	57	Valves	13/51-14/11	100000000000000000000000000000000000000		E	COTS	1
7; CFF system 7: CFF system	57	vuive3	0 30		239	E	COTS	1
				100	. 62			
7; CFF system	S7	lens.			100	D	COTS	3
7; CFF system	57	Filter	2 - 2			G	COTS	3
7; CFF system	S7	Sensors			No. 2	С	COTS	2
7; CFF system	57	Filter	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	一一一年上海安全大学的大	1.00	С	COTS	2

Bill of materials

A total of 15 subsystems were defined, designed and modelled

- Main system components were laid out in a detailed P&ID diagram.
- Shows how different components are connected to one another and where external interface are needed.
- Shows the level of accessibility needed.
- Used to assemble a 3D model of the system

Sub-systems:

- Automated media preparation system (AMPS)
- Ammonia/urea feed
- 3. Gases
- 4. Bioreactor
- 5. Incubation (Heat Treatment)
- 6. Accumulation Container
- 7. Crossflow filtration system
- 8. Dispenser
- 9. Chassis
- 10. Heat pump
- 11. Sterilization System
- 12. System control
- 13. Ultrasound system
- 14. Purified Water System
- 15. Other feeds system

Integrated within an International Standard Payload Rack. Interfaces with ECLSS include:

က က

Carbon dioxide



Electrolyser outputs



Potable water



Nitrogen recycling system



Data & power



PRELIMINARY SYSTEM DESIGN



BREADBOARD MANUFACTURE, TESTING AND DEMONSTRATION

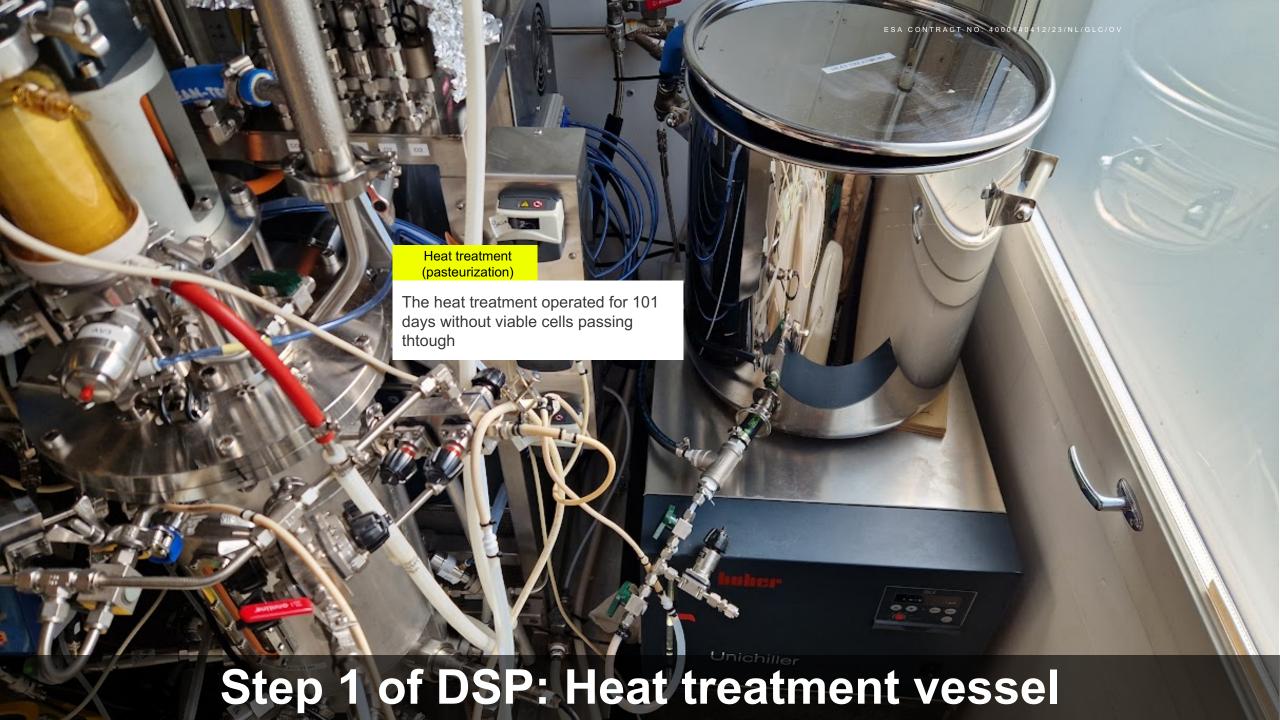
WP3: Breadboard of DSP

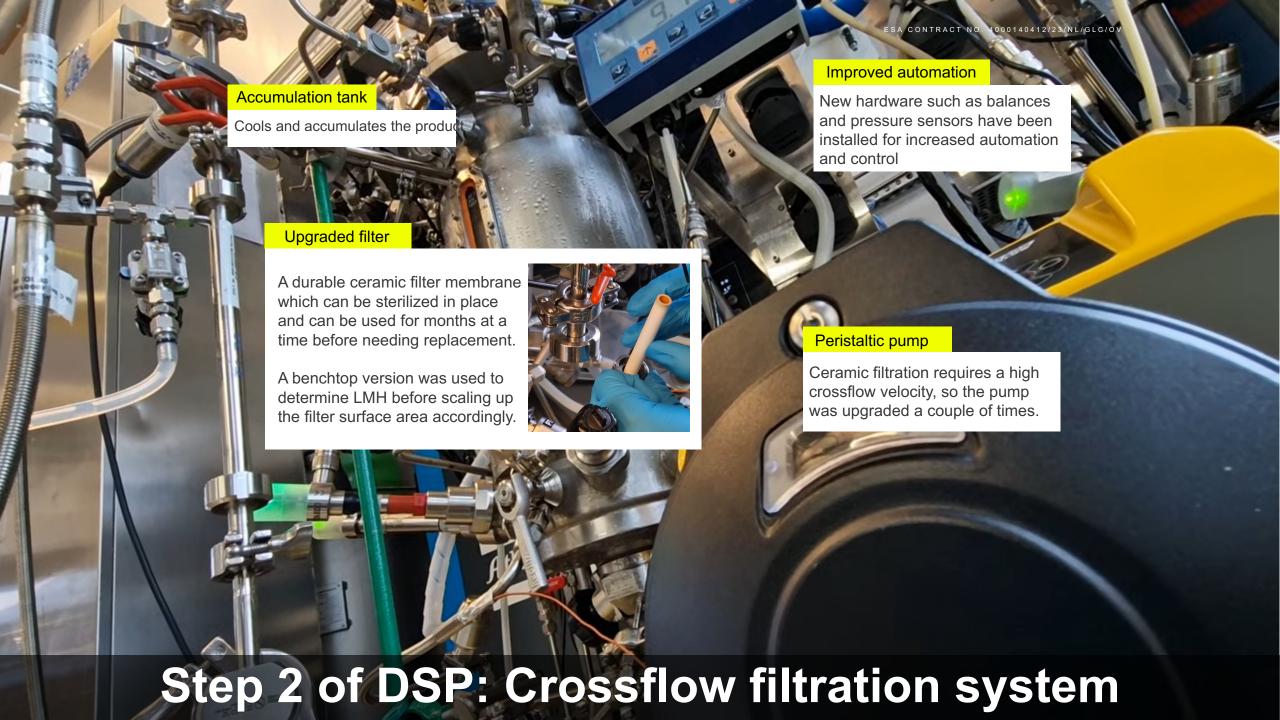


Hardware starting point

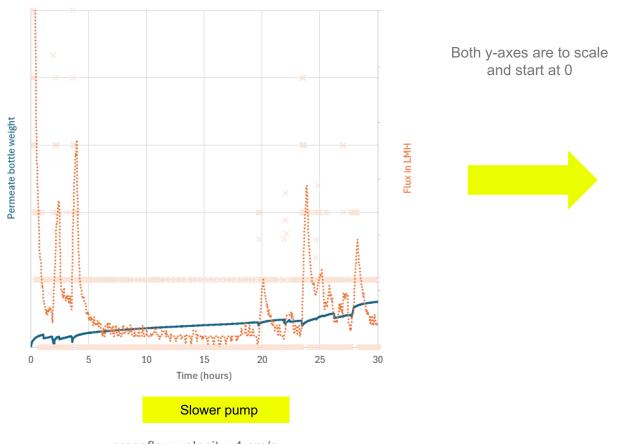
- Breadboarding done around our existing 10L bioreactor system
- Existing hardware: Allows for efficient utilization of resources
- Aim: To build a functioning downstream processing system (DSP) system capable of concentrating the product while remaining free from contamination.
- Caveat: 1 G







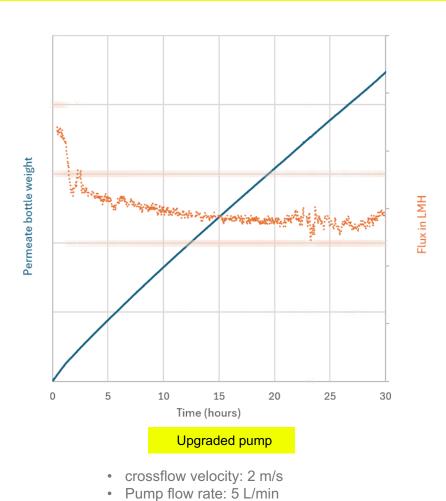
Crossflow optimization: the importance of crossflow velocity





• Pump flow rate: 83 ml/min

Backflushing performed



· Backflushing not needed



RISK ASSESSMENT AND MITIGATION

Risk assessment

WP4: RISK ASSESSMENT

Food Safety

- Food safety of the product is high with regulatory approvals in Singapore and the US
- Thorough cleaning and sterilization minimizes contamination risk.
- Living cells are non-pathogenic.

Gas Safety

- Since hydrogen is used in the process, gas safety is an important consideration.
- Ignition risks inside the bioreactor can be eliminated easily.
- Leak-associated ignition risks can be fully eliminated with appropriate levels of containment and ATEX rated equipment.

Chemical Safety

- Most of the salts used are non-hazardous but can cause irritation in case of leakage into the cabin environment and subsequent eye, mouth or skin exposure.
- Small quantities of trace elements are also needed, e.g. Cobalt salt which is needed for synthesis of vitamin B12.
- Spills are easy to clean.

Levels of containment

- Gas safety was the most important determinant for overall Hazard Response Level across the system, requiring 3 LoC/C for any part that might contain gas.
- At this stage we assign an LoC/C level of 3 for salt mixtures also, since trace amounts of harmful salts are also present.

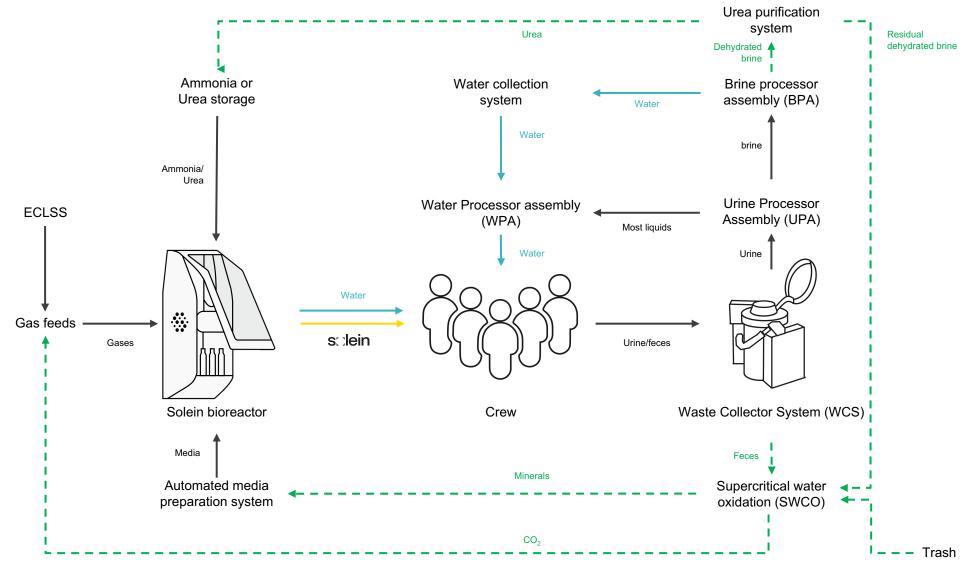


LITERATURE STUDY, WASTE UTILIZATION

Waste treatment assessment



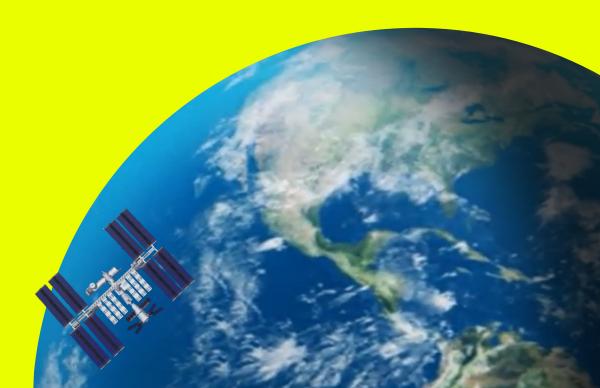
A method to purify urea from brine and a method to recover minerals from solid waste would in theory create a fully circular system





THIS WORK HAS BEEN CARRIED OUT UNDER A PROJECT FUNDED BY THE EUROPEAN SPACE AGENCY ESA UNDER THE CONTRACT NO. 4000140412/23/NL/GLC/OV. THE VIEWS EXPRESSED IN THIS PUBLICATION DOES NOT REFLECT THE OFFICIAL OPINION OF THE EUROPEAN SPACE AGENCY.

Thank you!





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