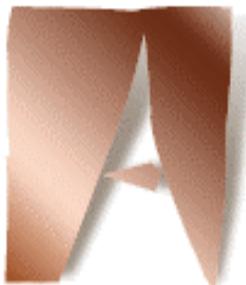


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19071/05/NL/CP



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**TECHNICAL NOTE: 66.52**

**TECHNICAL DATABASE OF MELISSA**

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**C O N F I D E N T I A L   D O C U M E N T**



# MELISSA

Technical Note

issue 1 revision 0 - 30/01/2006

page ii of v

## A P P R O V A L

Title <i>titre</i>	Technical Database of MELISSA	issue <i>issue</i>	1	revision <i>revision</i>	0
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approved by <i>approuvé by</i>	F. Gòdia	date <i>date</i>	30/01/2006
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## C H A N G E   L O G

reason for change / <i>raison du changement</i>	issue/ <i>issue</i>	revision/ <i>revision</i>	date/ <i>date</i>

## C H A N G E   R E C O R D

Issue: 1 Revision: 0

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## 1. Additional Information

### *Contacts*

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*Email : jean-louis.testud@wanadoo.fr*

### *Data sources*

- TN 62-8\_0 VA.doc
- MELISSA\_060203\_ADERSA.vsd

### *Reference documents*

#### **ESA Documents:**

1. Study of MELISSA control system architecture trade off. MELISSA technical note TN72.3 (Draft). ESTEC/CONTRACT15671/01/NL/ND.
2. Control System Demonstrator Software Design Document. MELISSA technical note. TN72.4 Vol IIb (Draft). ESTEC/CONTRACT15671/01/NL/ND.
3. Control System Demonstrator Functional Test Results and Evaluation. MELISSA technical note. TN72.4 Vol IV (Draft). ESTEC/CONTRACT15671/01/NL/ND.TN
4. Definition of the control requirements for the MELISSA loop. MELISSA technical note TN72.2 (Draft). ESTEC/CONTRACT15671/01/NL/ND.
5. Technical database of MELISSA. TN66.51 (Draft).

#### **UAB internal Documents:**

6. ESTEC-Inventory.xls
7. Inventory MELISSA.xls
8. Taula\_io.doc

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## 2. Requirements

### Requirements definition

The aims of this technical note are:

- To propose a temporary [See Note 1] organisation for the technical database's structure in order to collect technical information.
- To provide the relevant information in order to offer technical solutions for the design of MELiSSA's Technical Data Base.
- To apply this organisation to Compartment CIII and CIVa
- To ensure the information access feasibility
- To test the availability of the parameter values from the technical suppliers
- To create a homogeneous and standard database (for technical and maintenance documents) and to verify it by testing.
- To simplify or facilitate the tracking of the pilot's experimentations.
- To simplify or facilitate the tracking of the pilot's technical evolution.
- To industrialise the tracking process
- To insure the safe transmission of the collected information to existing and future MELiSSA project partners
- To start the completion of the database with UAB's available information at the TN writing date. To collect all information regarding the existing equipment.
- To prepare data transmission to an industrial relationship database software [See Note 1]
- To define and to specify the next actions that need to be done for the Technical Database

*Note 1:*

*The software tools required at this study level in order to complete the technical designs and collect the data relative to the pilot's equipment are Microsoft VISIO, Microsoft EXCEL and Microsoft WORD)*

*If needed the data can be exported with no loss to more specific software for example to database software such as Oracle or equivalent.*

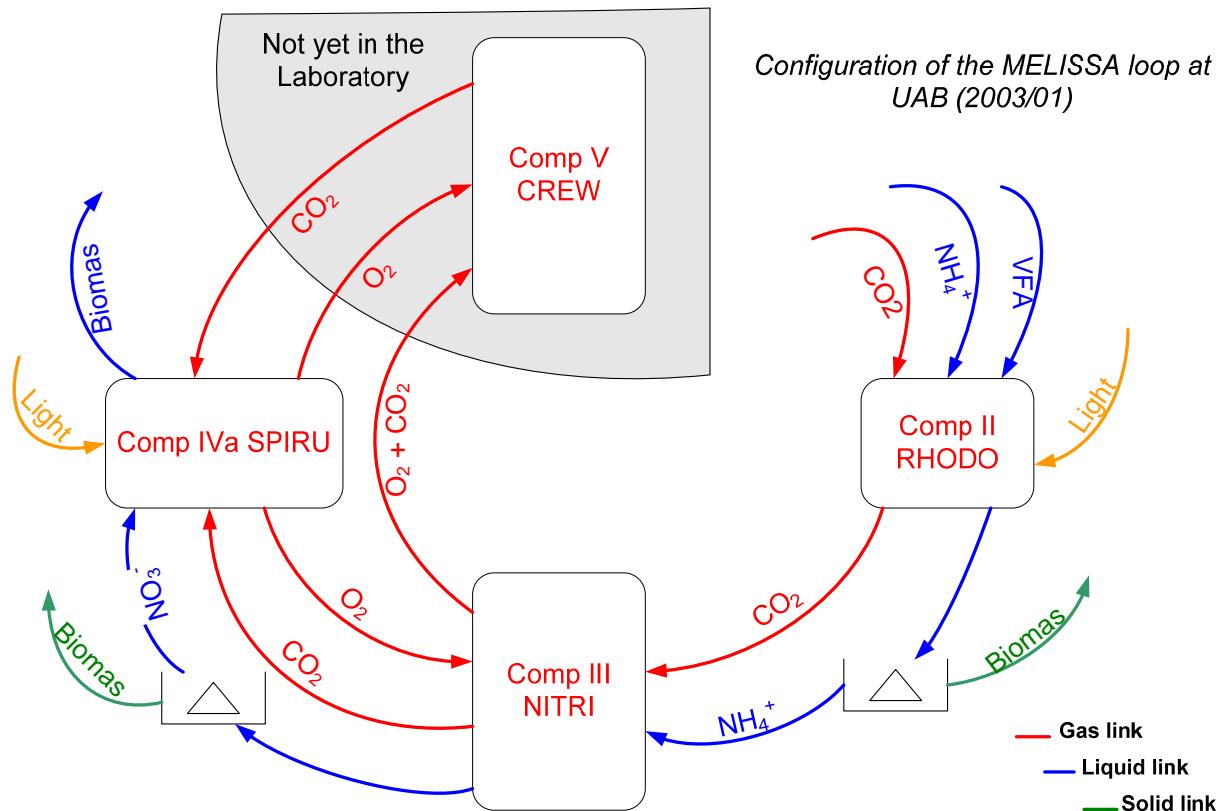
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### 3. MELISSA loop at UAB

#### Pilot plant configuration in January 2003 at UAB

Configuration of MELISSA's pilot plant at UAB in January 2003.

Liquid Solid Separator Systems are transformed into manual separators.

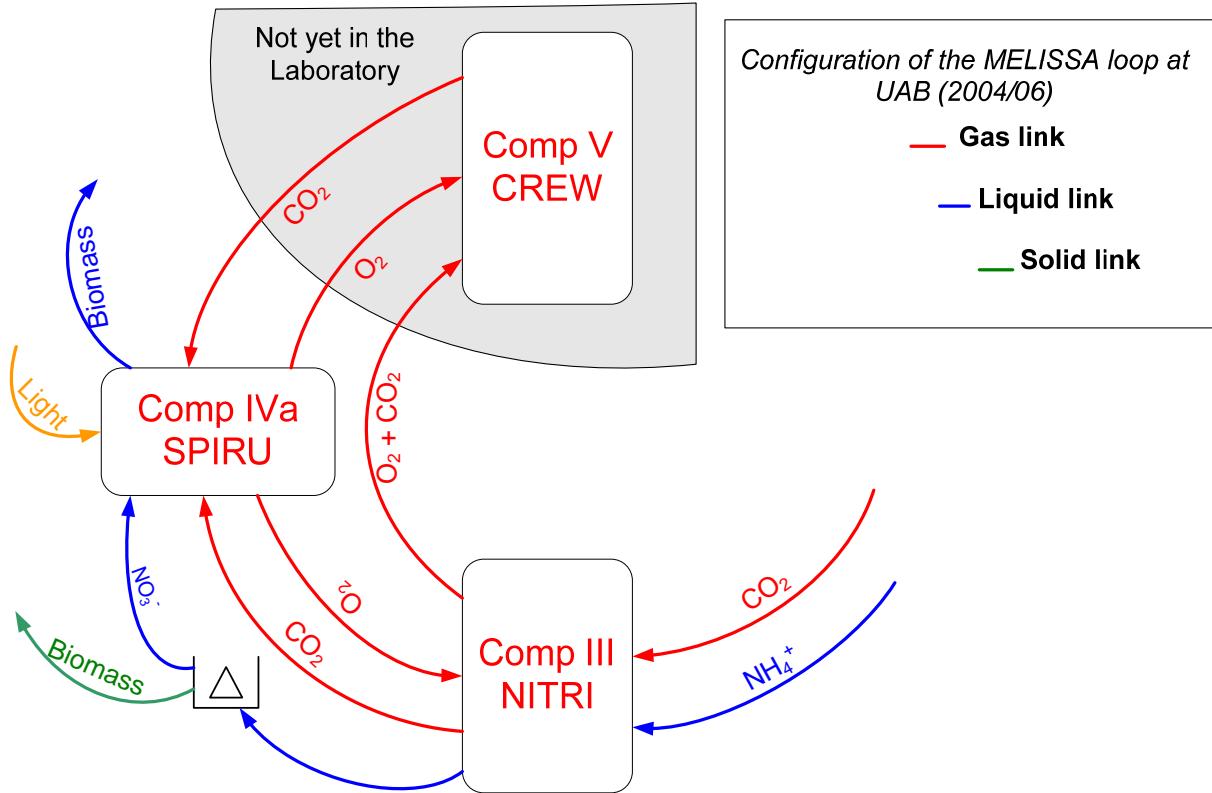


Picture 1: Pilot Plant configuration on 2003/01

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## Pilot plant configuration in June 2004 at UAB

Configuration of MELISSA's pilot plant at UAB in June 2004. Compartment II is taken apart. Steam Generator and Cooler are outside the pilot room.



Picture 2: Pilot plant configuration on June 2004

## 4. Organisation of the Visio database

### Structure

The database is structured in different levels.

**Level I** corresponds to the pilot plant. It is the most aggregate level. The elementary component is a compartment. The Level I view contains representation of compartments and indicates the links between them. It also contains all hardware items which are not specific to any compartment (e.g. analysis devices will be collected on a specific separate view of level I). Picture 1 and 2 show level I pilot plant configuration at two separate moments.

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**Level II** corresponds to a compartment. The elementary component is the hardware equipment. On each compartment view, the equipment is identified by a specific drawing and code. A shape issued from VISIO graphic standards is proposed and a code is chosen for each equipment. In a near future the shape and the code will be set in accordance with industrial standards. [*See action list: §12 – Action 1 and Action 2*]. A complete view of each compartment would be obtained by the superposition of various specific views. One view for the compartment equipment, one view for the sensors and one view for the actuators. Others views can be created and defined if necessary.

Each equipment, requires that several data must be recorded. The data is separated in two datasheets: one related to the technical characteristics of the equipment [Technical Documentation], the other is used as a log book [Maintenance Documentation]. The latter two documents exist for each kind of equipment.

Level III is a detailed view of the equipment. (Assembly and simplified diagrams, instructions for maintenance, etc.). All information relative to Level III is available in Maintenance Documentation.

## System opportunities

### *Graphic*

All Microsoft VISIO Software facilities are available from this platform. [Visio Professional 2002 (10.0.525) Copyright 1991-2001 Microsoft Corporation all rights reserved].

### *Reporting*

Reports can be edited automatically from the various views and datasheets. Different types of reports can be defined. As an example a report making a list of equipments of Compartment CIVa has been created. The data contained will be expanded and verified progressively either as part of future upgrades to this contract or as future Pilot Plant activities [*See action list: §12 - Action 3*].

## 5. Pilot Plant Inventory

Two inventory files are available: the: ESTEC Inventory and the UAB inventory. Some items are missing as the database used as starting point only includes inventoried items (that is hardware items to which an inventory number is assigned) other items such as pH probes, liquid filters, small valves ... are not included in the inventories as they are considered

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consumables. The description of some items should be expanded. It would seem useful to complete these files in order to have up to date files to rely on.

## ESTEC Inventory June 2004

### *Origin*

UAB June 2004

### *Structure*

#### **Excel File: ESTEC-inventory.xls**

Item	Supplier	ESTEC Invent.	Orig. Value (Euro)	Remarks
------	----------	---------------	--------------------	---------

- Item:** Generic Name of the equipment [See: Catalogue of Generic Names]
- Supplier:** Reference of the equipment's Supplier [See: Catalogue of Supplier's References]
- ESTEC Invent.:** Identification number of the equipment. To clarify the rules of identification.
- Orig. Value (Euro):** Equipment's purchase price (without taxes) in Euro
- Remarks:** Comments from UAB

#### **Excel File: InventoryMELISSA.xls**

Type of equipment	Inventory number	Pr	Date of purchase	Center	Room	Ac	Fin	Purchase Order	Amount	Cost (New)	Description
-------------------	------------------	----	------------------	--------	------	----	-----	----------------	--------	------------	-------------

Type of equipment

**Inventory number:** UAB inventory number

**Pr:** Indicates if the inventoried item is a complete equipment (C) or if it is part of a bigger equipment formed by several parts (I).

**Date of purchase:** Date the equipment was purchased.

**Center:** UAB Center to which the cost and property was charged (447 Chemical Engineering Department).

**Room:** Room of actual equipment location.

**Ac:** UAB internal code identifying the type of activity the equipment is assigned. For example: 20: Research. 10: Not specified.

**Fin:** UAB internal code. Source of budget.

**Purchase Order:** Number of the purchase order.

**Amount:** Number of items purchased at the same time.

**Cost (New):** Cost of the equipment at the time of purchase.

**Description:** Identification of the equipment.

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### ***Suggestion to complete the ESTEC Inventory June 2004***

- **Key:** The specific key number of each equipment
- **@ Supplier:** Supplier's Email address
- **@ Email contact:** Email address of where to obtain information about the equipment.
- **Location:** Name of the Compartment(s) where the equipment is implemented
- **Purchase date:** The equipment's purchase date
- **Status:** Status of the equipment at the time of updating the inventory [e.g.: In order – Out of order – In maintenance – etc.]

ESTEC's inventory for June 2004 was completed with the above items in the Excel File named 'ESTEC-inventory 10-2004.xls'. The item “@Email contact” is an active link with a supplier or manufacturer of the equipment. This is the first step in collecting information about equipment.

[See action list: §12 - Action 4]

The same proposal can be done for the other inventory file.

### ***Abstract of supplier's documentation***

To reduce access time to relevant information, it seems necessary to create a Word File containing an extract of the supplier's technical documentation for each class of equipment.

In case of several equipments from the same supplier, there should be as many files as there are equipments. The name of the file is defined in the following way: TD for Technical Documentation, followed by the supplier's name followed by the equipment's designation

***“TD\_SupplierName\_Equipment Name.doc”***

See Record: [..\MELISSA Suppliers Documentation CIVa](#) to review the list of known suppliers. [See action list: §12 - Action 5].

## **6. User's guide**

The version of VISIO Software used in this TN is a French one. Therefore all menus and instructions are in French. If you use another version of Visio version you will find the same menus and instructions the only difference being the language.

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## Preparation

### *Set Up of Visio software*

Check the correct set up of Visio software

### *Loading Visio Files*

Check you have got an access to the following files:

Nom	Taille	Type	Date de modification
MELISSA Suppliers Documentation CIVa		Dossier de fichiers	21/11/2004 18:23
Pictures		Dossier de fichiers	22/11/2004 10:46
Ref Maintenance Documentation		Dossier de fichiers	21/11/2004 17:39
Ref Technical Documentation		Dossier de fichiers	22/11/2004 10:04
Technical Note 66-52-11-2004		Dossier de fichiers	22/11/2004 11:16
UAB-ESTEC Documents		Dossier de fichiers	22/11/2004 11:07
Visio Files		Dossier de fichiers	22/11/2004 10:54
Visio Reports		Dossier de fichiers	22/11/2004 11:13

These files are located inside “TN 66-52 11-2004” file.

## Getting started

### *Use of the application*

#### *Getting started*

- ◆ Visio software has to be installed.
- ◆ Go to the file “\TN 66-52 11-2004\Visio Files”
- ◆ Click on the application “Melissa 06-2004-CIVa 05 11 2004 Travail.vsd”
- ◆ Select “activer les macros”
- ◆ Here you can work with the first window:
  - 1 Select an equipment
  - 2 Activate a link
  - 3 Edit a report
  - 4 Modify an equipment
  - 5 Add a new parameter

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### 6 Cancel a parameter

7 ...

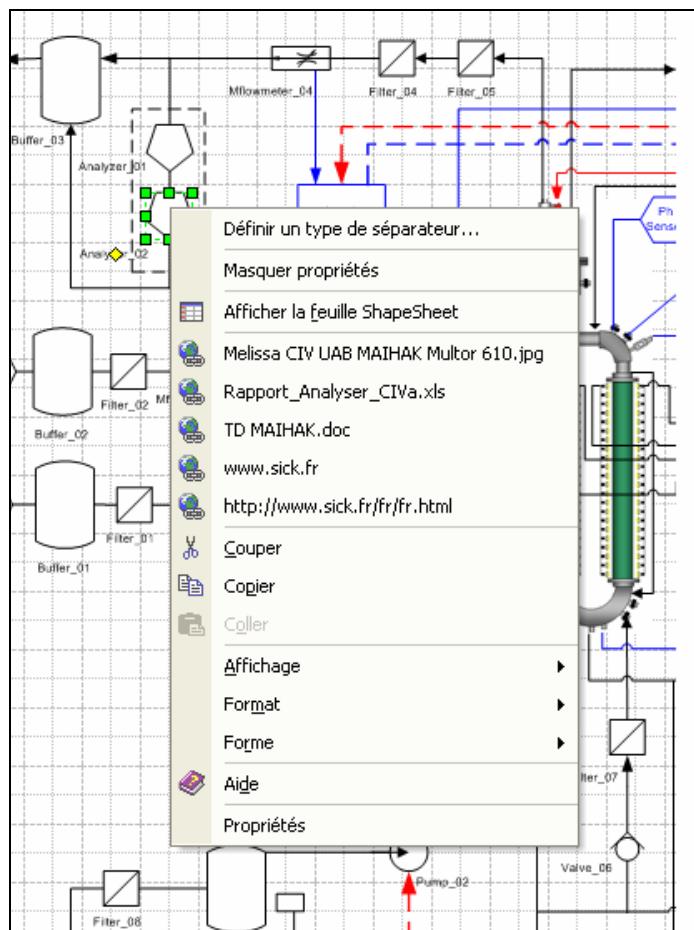
*Activate the display of "Propriétés personnalisées"*

1. Select « Fenêtre propriétés personnalisées » on menu « Affichage »

*Access to linked files*

**Procedure:**

1. Select an equipment on the screen and right click over it. Then select the required link.



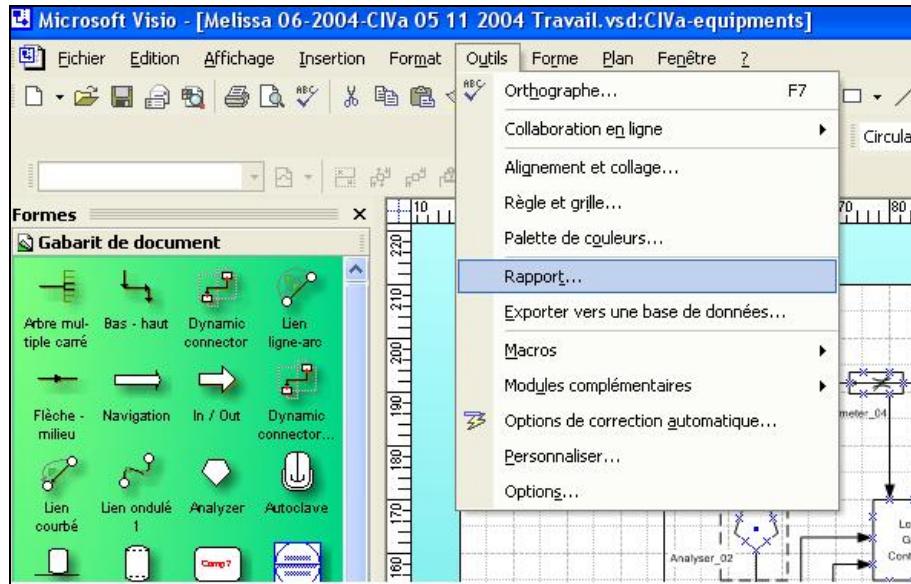
Picture 3: Selection of linked file

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### *Editing report*

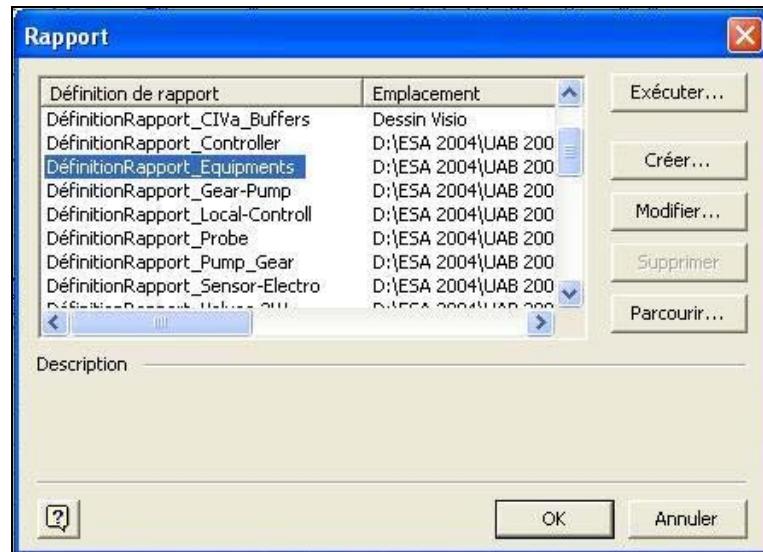
#### **Procedure:**

1. Select “Rapport” on the menu “Outil”



**Picture 4: Access to report**

2. Select “Définition Rapport\_Equipments.vrd” and click on “execute”



**Picture 5: Selection of the desired report**

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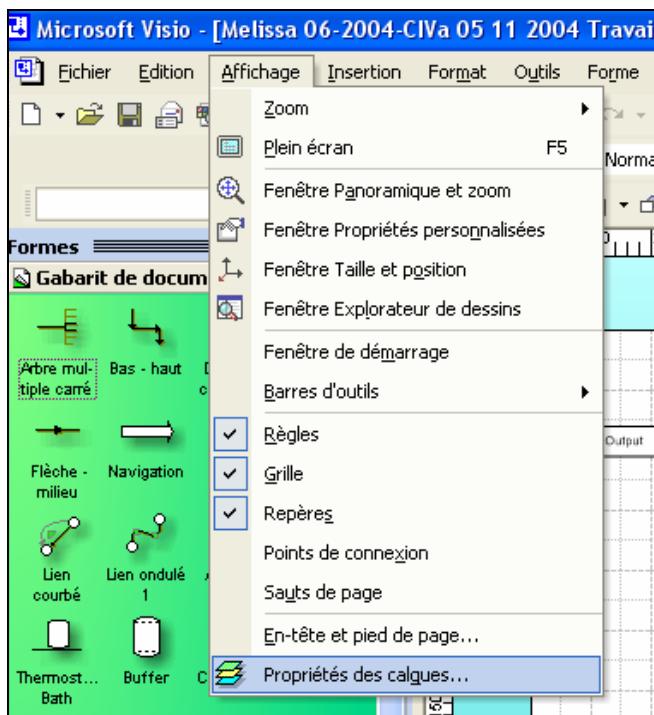
### 3. Choose the format and the destination file



Picture 6: options of report

Access to different views

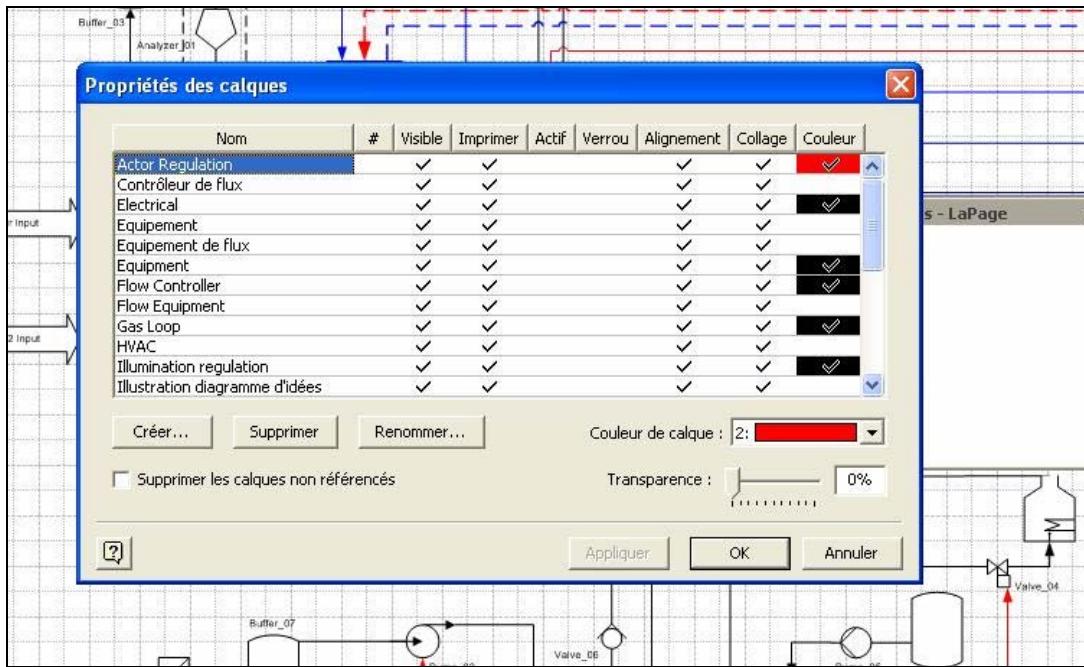
### 2. Select “Propriétés des calques” on the menu “Affichage”



Picture 7: Select the view data shape

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3. Select the desired options: Visibility, colour, etc. all the chosen options will be applied to the selected View



Picture 8: Characteristics of the selected view

## 7. Equipment list

### Equipment of CI

This will be completed as soon as the compartment CI will be implemented in the Pilot

### Equipment of CII

This will be completed as soon as the compartment CII will be implemented in the Pilot

### Equipment of CIII

This will be completed as soon as the compartment CIII will be implemented in the Pilot

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## Equipment of CIVa

The list of CIVa equipments will be automatically extracted by activating the report “DéfinitionRapport\_Equipments.vrd”. The following datasheet shows the actual status of the database completion.

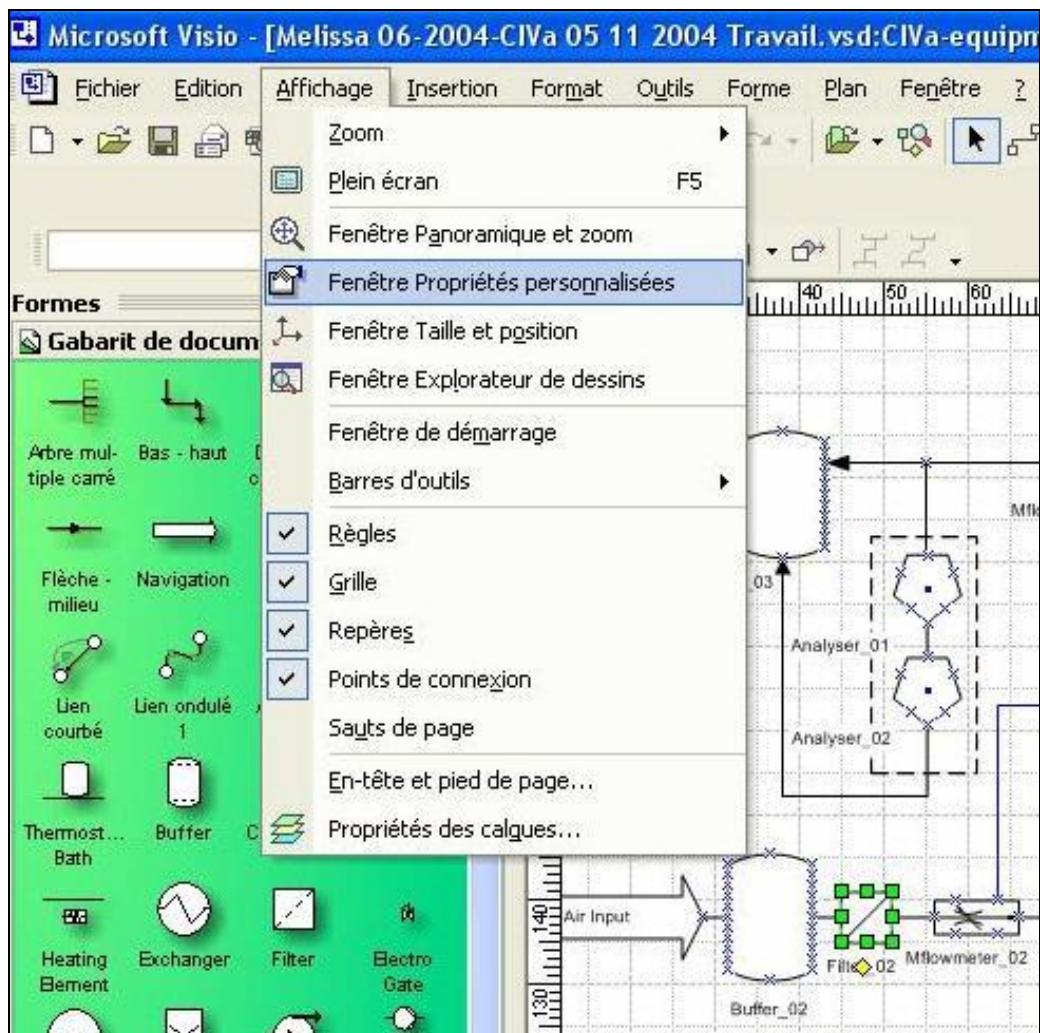
[See action list: §12 - Action 6 and Action 7].

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### *Filter*

To see the characteristics of a specific equipment activate “affichage” in the menu then select “Fenêtre propriétés personnalisées” next select the desired equipment. This option is activated until you deactivate it. (See Picture 3).

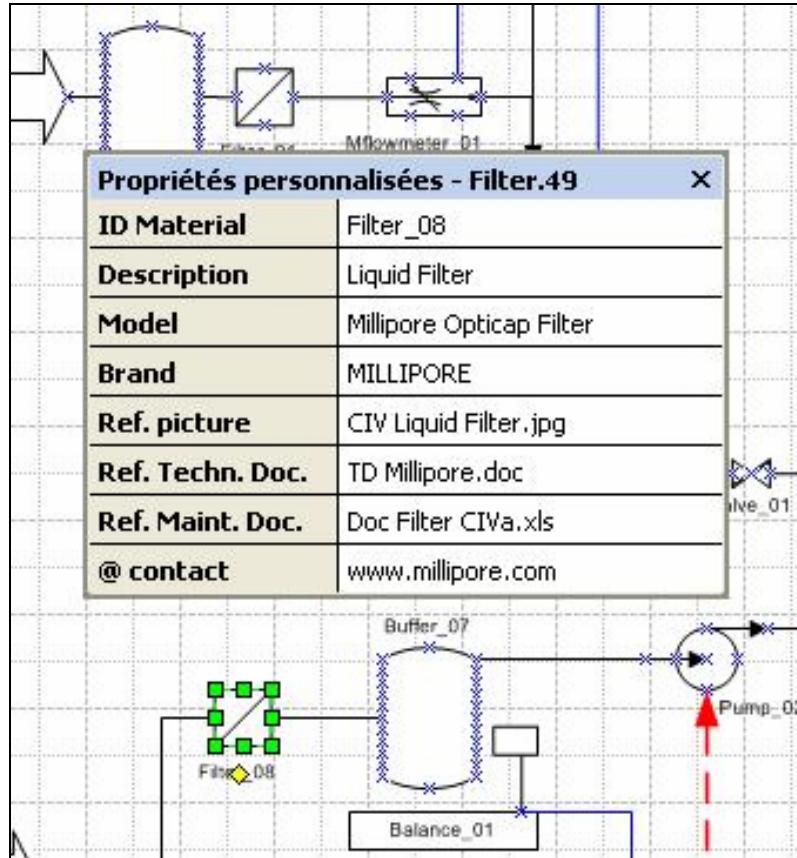


**Picture 9: Activation of characteristics display**

Picture 10 shows the list of filter parameters which will appear clicking on the shape which represents a filter on the VISIO screen.

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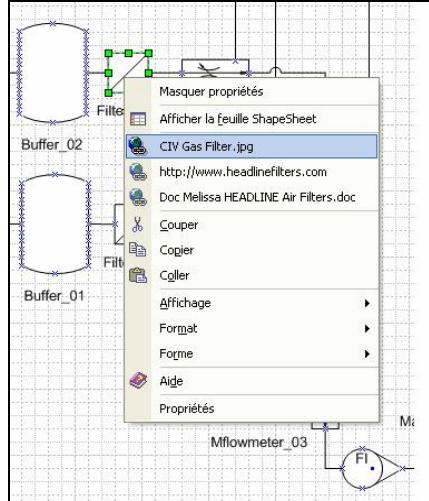
To move the datasheet select the blue line with the mouse and reposition it.



Picture 10: Parameters of FILTER

- **ID Material** – Material's identification is an internal reference for VISIO data files that you will define when inserting new material in VISIO
- **Description** – Comments to characterise the specificity of the equipment
- **Model** – Reference of the model defined by the manufacturer.
- **Brand** – Name of the manufacturer
- **Ref. picture** – Name of the file where the picture of the equipment is located (e.g. [..\Photos UAB June 2004\Melissa CIV Filter Liquid.jpg](#) see Pictures 5 and 6). There is a hypertext link with the picture. The link is activated if you right click and select the correct link (if there is multiple links)

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**Picture 11: List of Links**



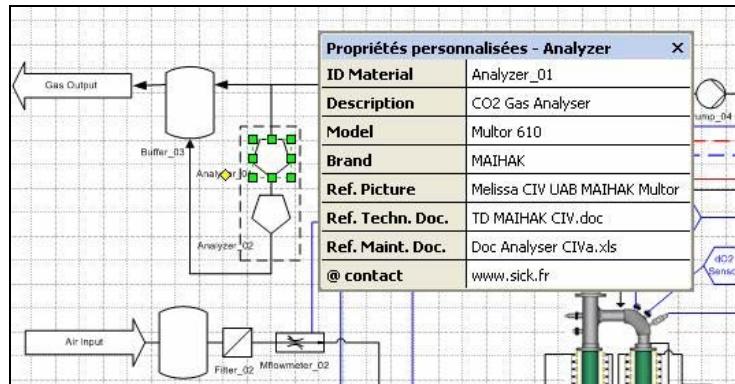
**Picture 12: Liquid filter photo**

- **Ref. Techn. Doc.** – The name of the file which contains the equipment's technical documentation. You can reach this document by clicking on the link (e.g. [..\DOC Pilot MELISSA\TD MILLIPORE.doc](#) see Picture 3). To see the structure of the Technical Documentation File go to Chapter 8
- **Ref. Maint. Doc.** – The name of the file which contains the maintenance information of the equipment (e.g. [..\DOC Pilot MELISSA\Ref Maintenance Documentation\Doc Filter CIVa.xls](#)).
- **@ contact** – Email address of the contact Supplier or the manufacturer (e.g. [www.millipore.com](http://www.millipore.com) ).

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## Analyser

- Analyser's personalised characteristics**



Picture 13: Analyser parameters

- Analyser's picture**



Picture 14: Picture of Analyser

- Analyser's Maintenance Document**

See the content of Excel File related to analyser ([..\\DOC\\_Pilot\\_MELISSA\\Ref Maintenance Documentation\\Doc Analyser CIVa.xls](#)).

The first sheet of the file contains all the useful parameters for Analysers. One row by equipment.

The second sheet [See Picture 15] contains data and comments about all the significant events impacting the equipment. One row by event. One sheet by equipment.

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## Compartment CIVa

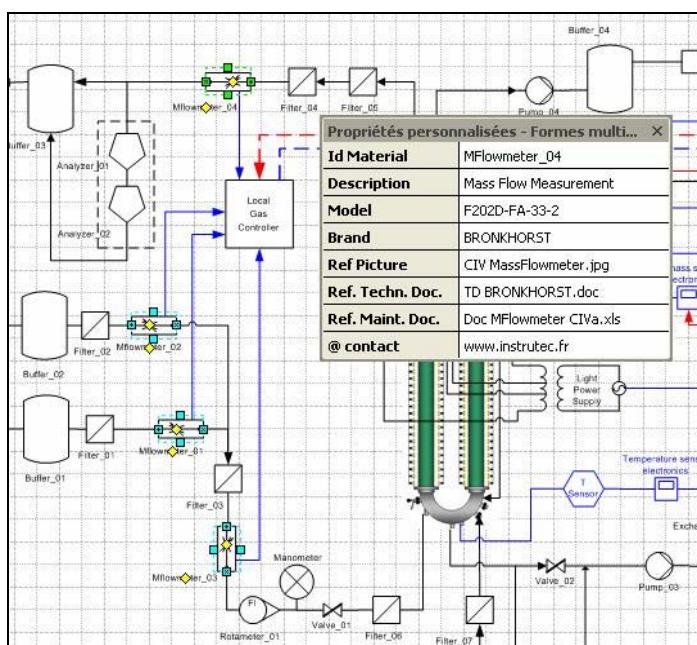
## Equipment ANALYSER

	ID Material	Description	Brand	Model	Serial Number
	Analyser_01	CO2 Analyser	MAIHAK	Multor 610	956140
Events	Date	Description			
1 .....		Purchase Date			
2 .....		Setup date			
3 .....		Calibration			
4		Failure -			
		Comments			

Picture 15: Second sheet of Maintenance Documentation

## Mass Flowmeter

- Mass Flowmeter's personalised characteristics



Picture 16: Mass Flowmeter parameters

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- *Mass Flowmeter's picture*



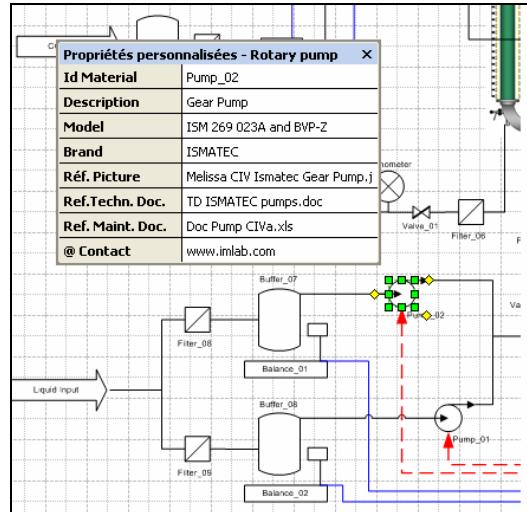
Picture 17: Mass Flowmeter's picture

[See action list: §12 - Action 8].

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### Pumps

- Gear Pump's personalized characteristics**



Picture 18: Gear Pump characteristics

- Gear Pump's picture**



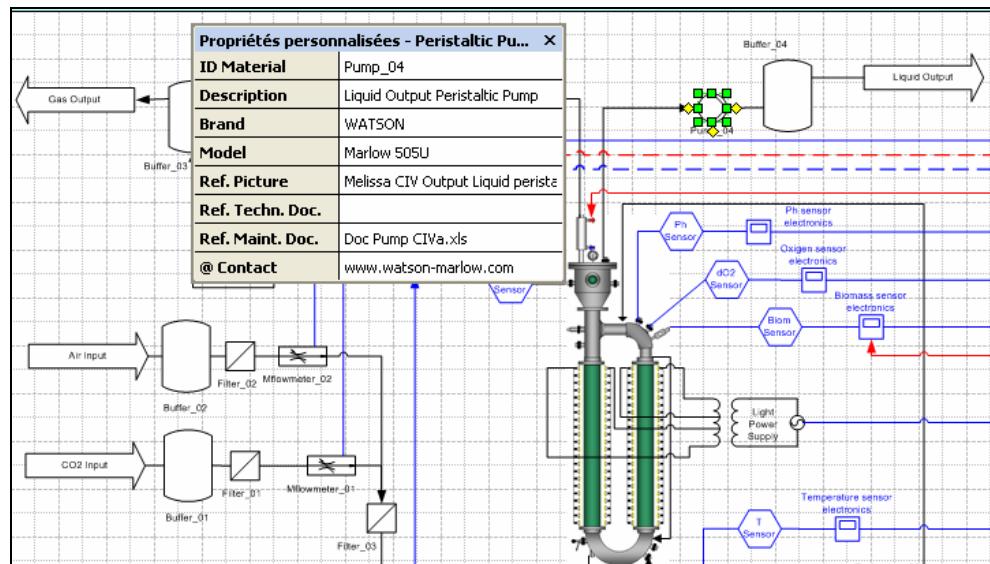
Picture 19: Gear Pump's picture

[See action list: §12 - Action 9].

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### *Peristaltic Pump*

- *Peristaltic Pump's personalized characteristics*



Picture 20: Peristaltic characteristics

- *Peristaltic Pump's picture*



Picture 21: Peristaltic Pump's picture

[See action list: §12 - Action 10].

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## **Valves**

(To Be Completed)

### *Butterfly Valve*

- *Butterfly Valve's personalized characteristics*
- *Butterfly Valve's picture*

### *Powered Valve*

- *Powered Valve's personalized characteristics*
- *Powered Valve's picture*

### *Non Return Valve*

- *Non Return Valve's personalized characteristics*
- *Non Return Valve's picture*

### *3 Ways Plug Valve*

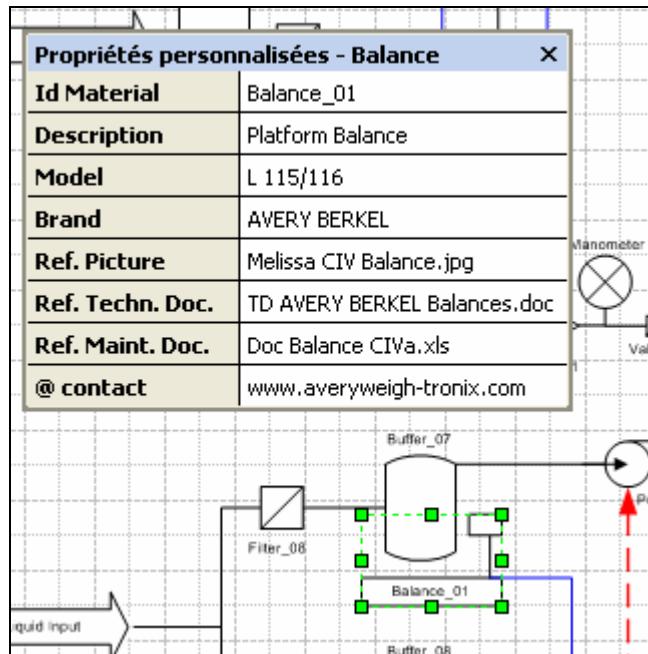
- *3 Ways Plug Valve's personalized characteristics*
- *3 Ways plug Valve's picture*

[See action list: §12 - Action 11].

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## Platform Balance

- Balance's personalized characteristics*



Picture 22: Characteristics of Balance

- Balance's picture*

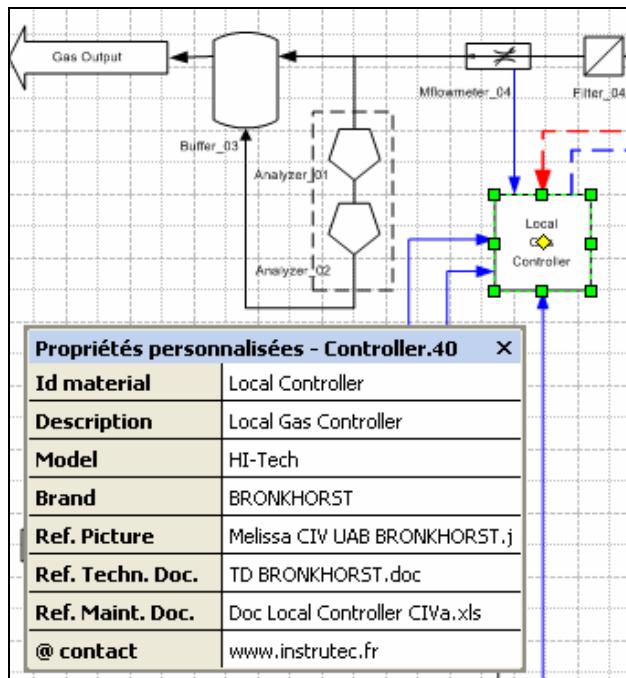


Picture 23: Picture of electronic part of Balance

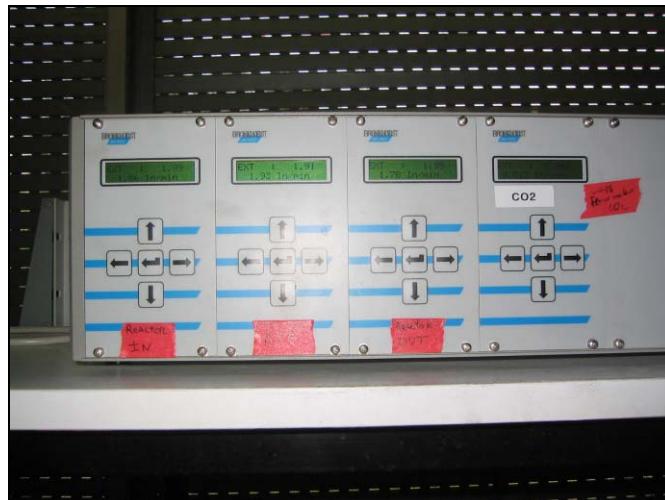
[See action list: §12 - Action 12].

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### *Local Controller*



Picture 24: Characteristics of Local gas Controller

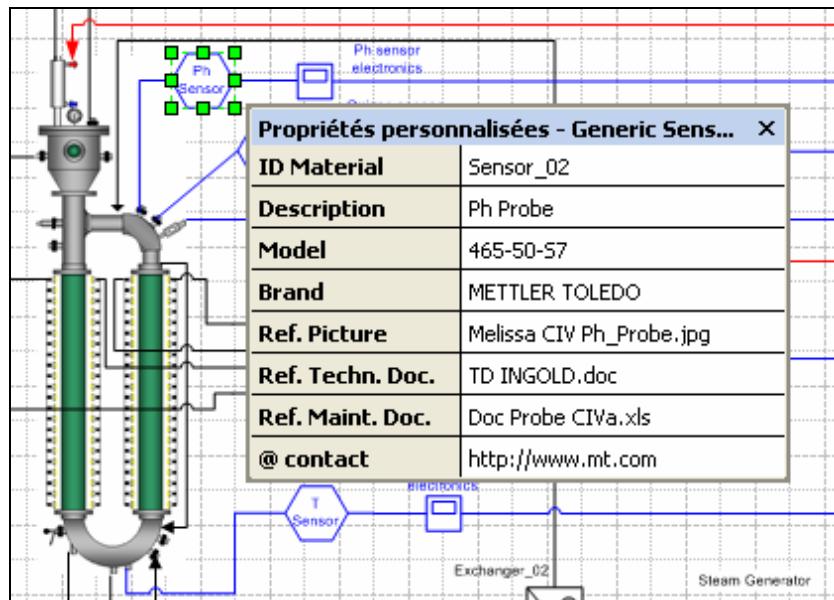


Picture 25: Picture of Local Controller

[See action list: §12 - Action 13].

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### *Ph Sensor*



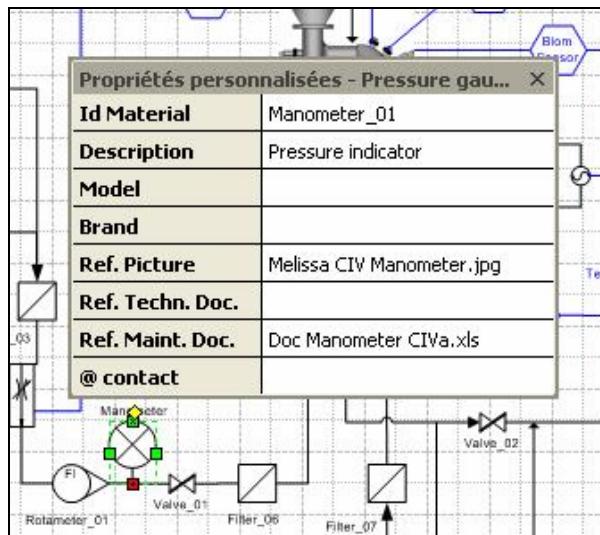
Picture 26: Characteristics of pH Sensor



Picture 27: Picture of pH Sensor

[See action list: §12 - Action 14].

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***Manometer***

**Picture 28: Characteristics of Manometer**

**Picture 29: Picture of manometer**

[See action list: §12 - Action 15].

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## **Cooler**

(To be completed)

- ◆ Cooler's personalized characteristics
- ◆ Cooler's picture

[See action list: §12 - Action 16].

## **Steam Generator**

(To be completed)

- ◆ Steam Generator's personalized characteristics
- ◆ Steam Generator's picture

[See action list: §12 - Action 17].

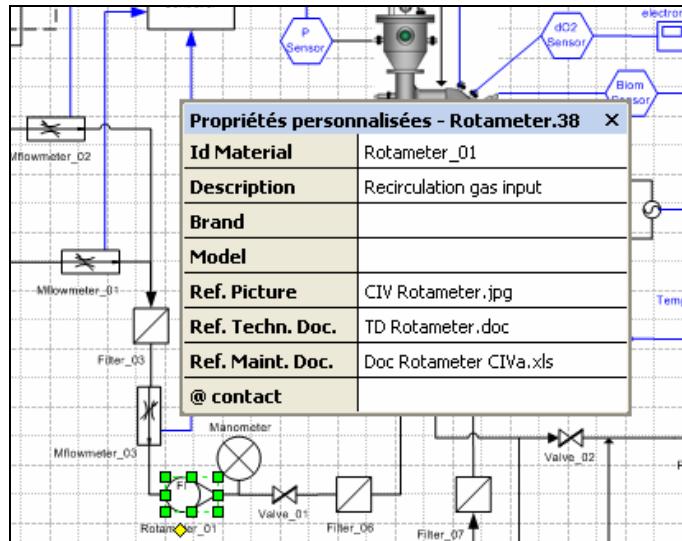
## **Buffer**

(To be completed)

- ◆ Buffer's personalized characteristics
- ◆ Buffer's picture

[See action list: §12 - Action 18].

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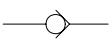
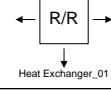
***Rotameter***

**Picture 30: Characteristics of Rotameter**

**Picture 31: Rotameter's picture**

[See action list: §12 - Action 19].

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### *Graphical symbols of equipments*

 Filter_01	Peristaltic Pump	 Valve_0?	Powered Valve	 Manometer	Manometer
 Analyzer_0?	Peristaltic Pump	 NR_Valve 01	Non Return Valve	 Rotameter_?	Rotameter
 Mileometer_0?	Peristaltic Pump	 Valve_0?	3 Ways Plug Valve	 Steam Generator	Steam Generator
 Gear Pump_0?	Peristaltic Pump	 Balance_?	Balance	 R/R Heat Exchanger_01	Air Cooler
 Pump_01	Peristaltic Pump	 Local Gas Controller	Local Controller	 Buffer_01	Buffer
 Valve_0?	Butterfly Valve	 ?? Sensor	Sensor		

## Equipment of CIVb

[See action list: §12 - Action 20].

## Equipment of CV

[See action list: §12 - Action 21].

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## 8. Technical documentation file

### Introduction

This document is specific to a distinct equipment. There are as many documents as there are equipments. This document will need to collect all the necessary numerical data:

- ♦ For the equipment usage
  - 8 In nominal mode
  - 9 In deprecated mode
- ♦ For the equipment diagnostic
  - 10 In real time
  - 11 In differed time
- ♦ For the equipment restart
  - 12 On the Earth
  - 13 On space

### Organisation

The technical documentation files are in Microsoft WORD files with links to Visio files and are available from each equipment with hypertext links. One file per equipment type. Parameters are normalised and unities are standard [MKSA]. Parameters variables and titles are in accordance with the selected industrial norm [see TN 75.71]. Pictures are prepared with Microsoft Visio software.

### Sources

The information has been extracted from the creator's technical documents.

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## Description of the content

[See action list: §12 - Action 22].

### Parameters

Necessary and useful technical parameters:

- ♦ Metrological parameters
  - 14 Precision
  - 15 Sensibility
  - 16 Loyalty
  - 17 Measure range
  - 18 Area and working conditions
  - 19 ...
- ♦ Economical parameters
  - 20 Price
  - 21 Purchase date
  - 22 ...
- ♦ Physical parameters
  - 23 Length
  - 24 Width (or diameter)
  - 25 Depth
  - 26 Weight
  - 27 etc.
- ♦ Exploitation parameters
  - 28 Setting date
  - 29 IP protection level
  - 30 Mean Time Between Failures [MTBF]
  - 31 Mean Time To Repair [MTTR]
  - 32 etc.

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## **Processes**

The file has to refer to the following process descriptions related to the equipment:

- ◆ Executing procedure
- ◆ Uninstalling procedure
- ◆ Calibration and stepping procedure
- ◆ Check up tests and linked data coherence
- ◆ Analysis of failure modes and critical study [AMDEC]
- ◆ etc.

## **9. Maintenance documentation file**

### **Introduction**

This document is specific to a particular equipment There are as many documents as there are equipments. This document must gather all information relevant to the equipment's maintenance record of activities.

### **Organisation**

The Maintenance documentation files are Microsoft EXCEL files and are linked to Visio files and are available from each equipment with hypertext links. One file per equipment type. Parameters are normalised and unities are standard [MKSA]. Parameters variables and titles are in accordance with the selected industrial norm [see TN 75.71]. Pictures are made with Microsoft Visio software.

### **Sources**

The information has been provided by the pilot's operational technical staff.

### **Description of the content**

[See action list: §12 - Action 23].

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### Parameters

Resuming of the parameters useful to identify the equipment

### Review of the events affecting the equipments

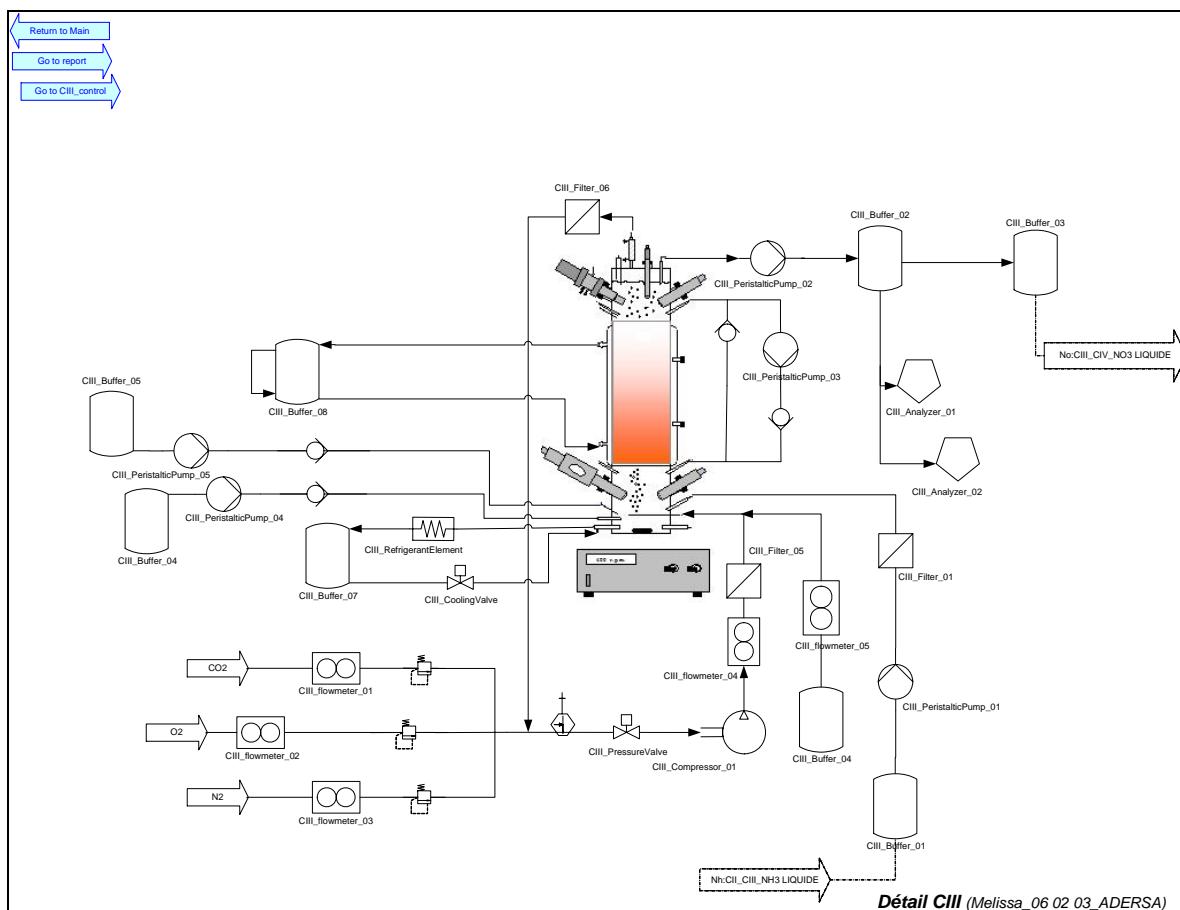
33 Date of event

34 Description of the event

35 Action

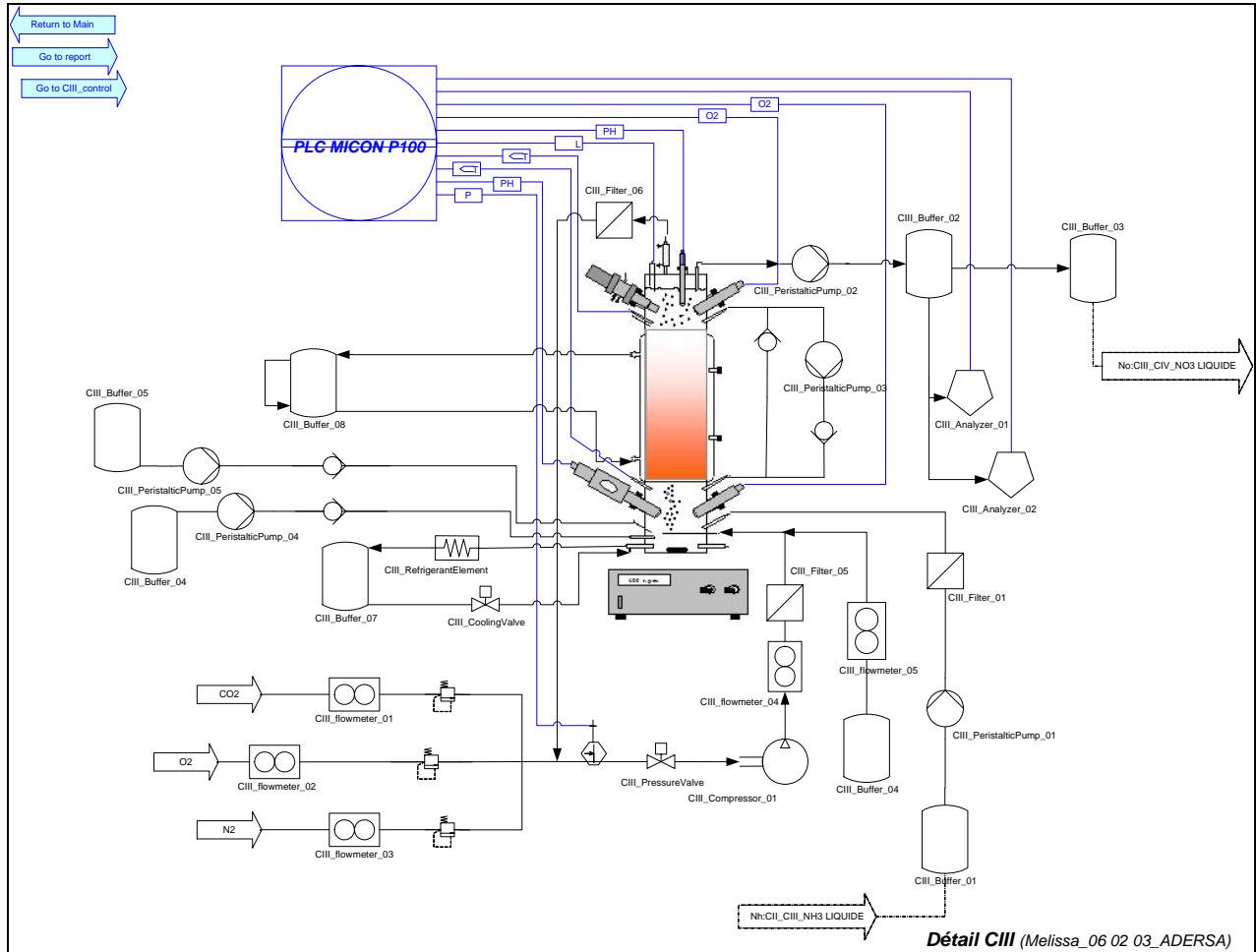
## 10. access to visio files of CIII and CIV

### Compartment III



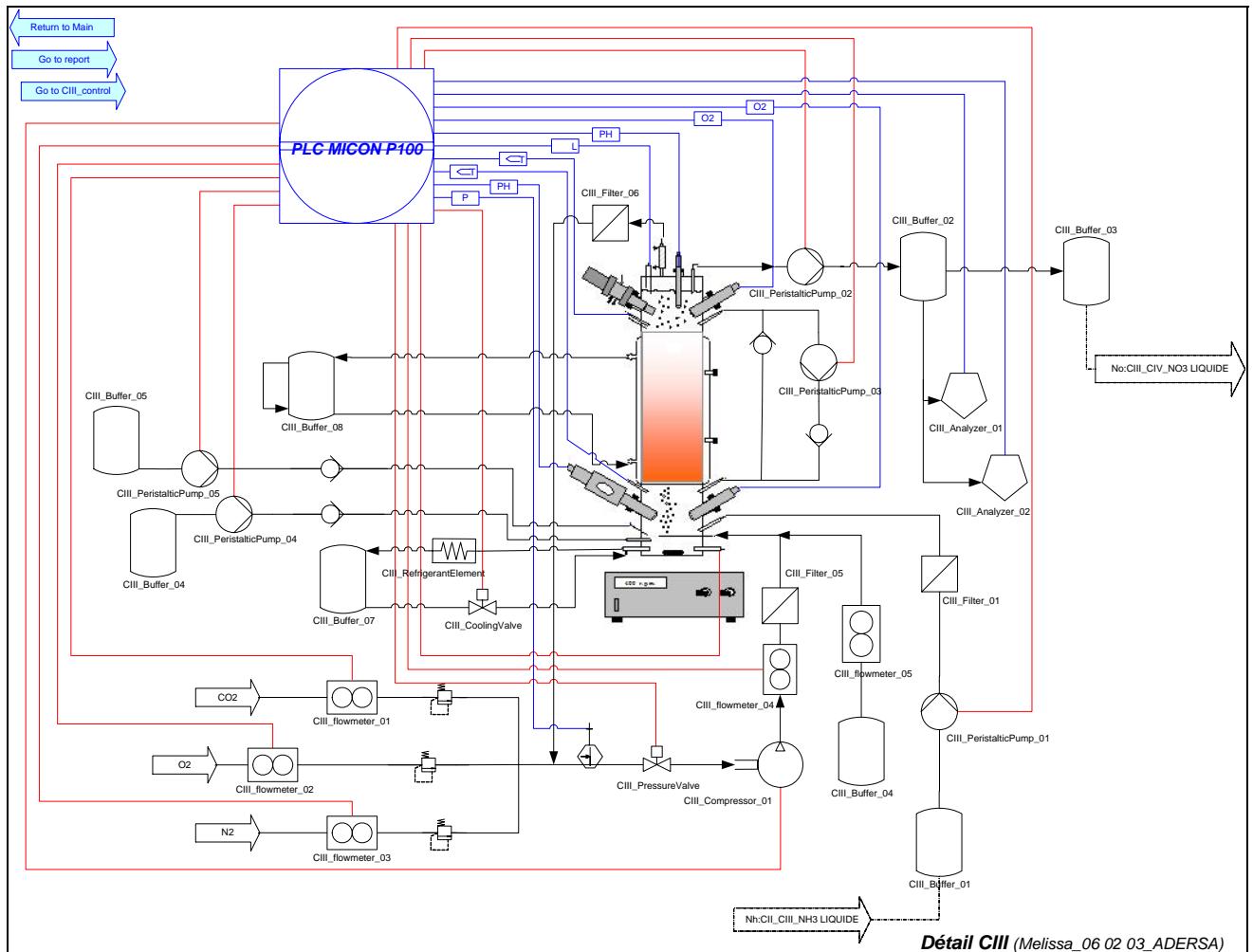
Picture 32: Physical architecture of CIII

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***CIII with sensors***

**Picture 33: Sensors of CIII**

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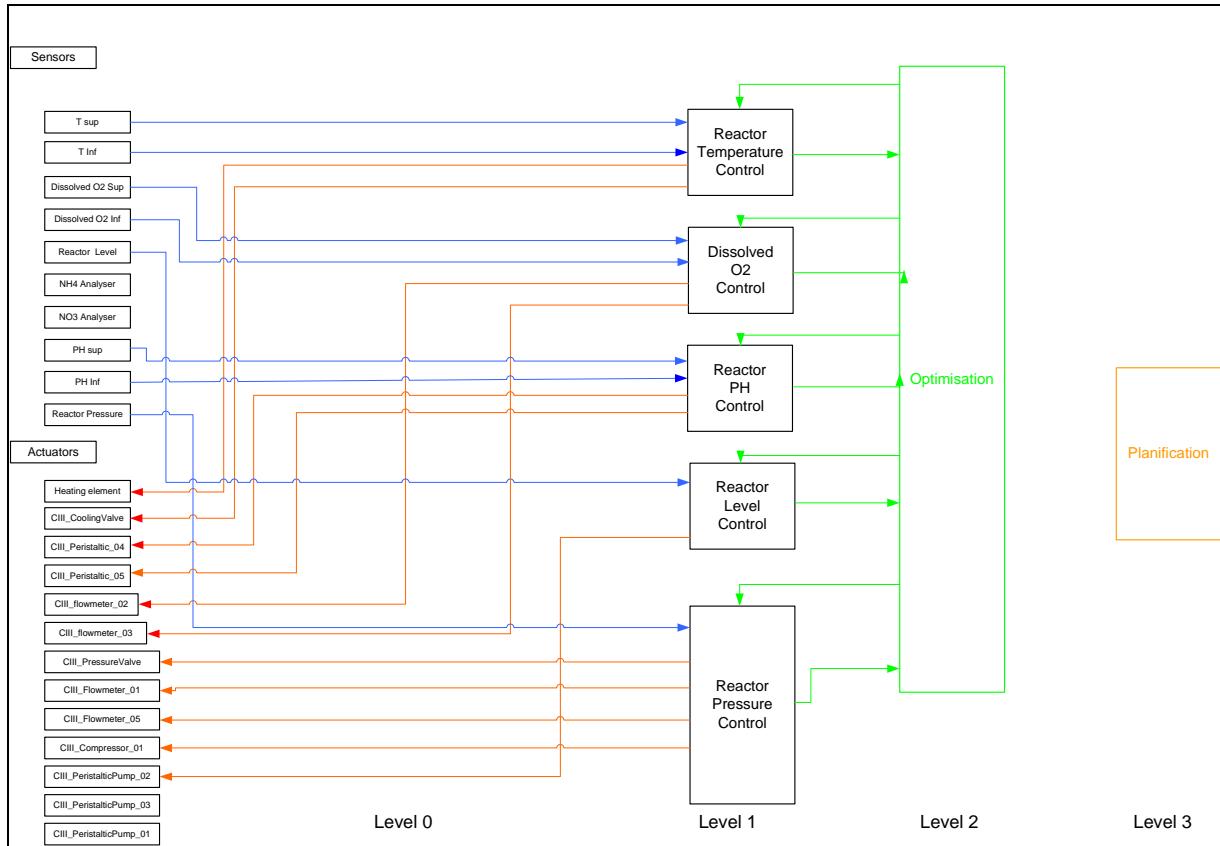
### CIII with sensors and actuators



**Picture 34: Actuators of CIII**

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### **CIII control levels**



**Picture 35: CIII control loops**

### **CIII photograph report**

See ..\Pictures\Pictures CIII.ppt to observe different views of Compartment III

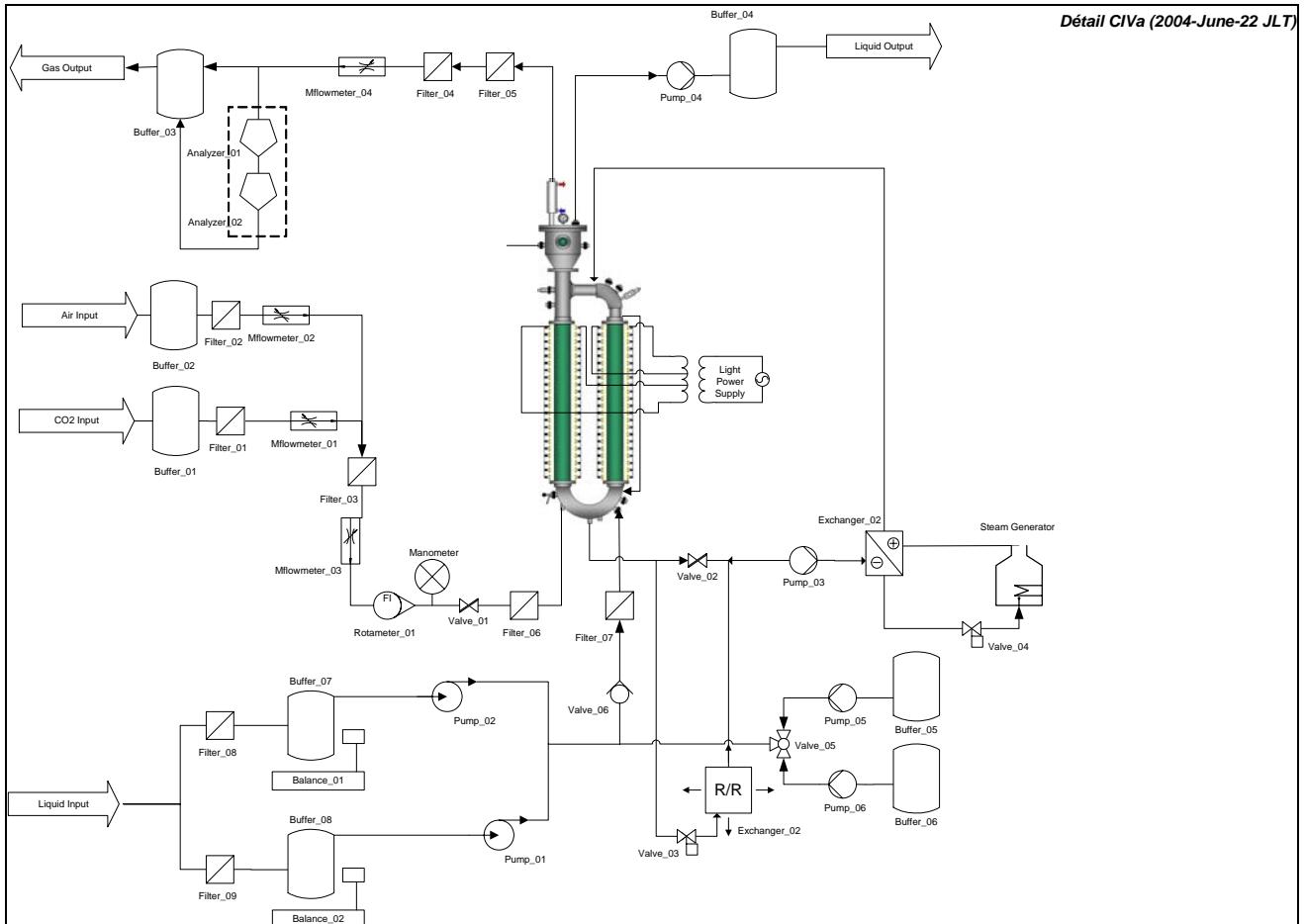
*To do for CIII:*

[See action list: §12 - Action 24].

[See action list: §12 - Action 25].

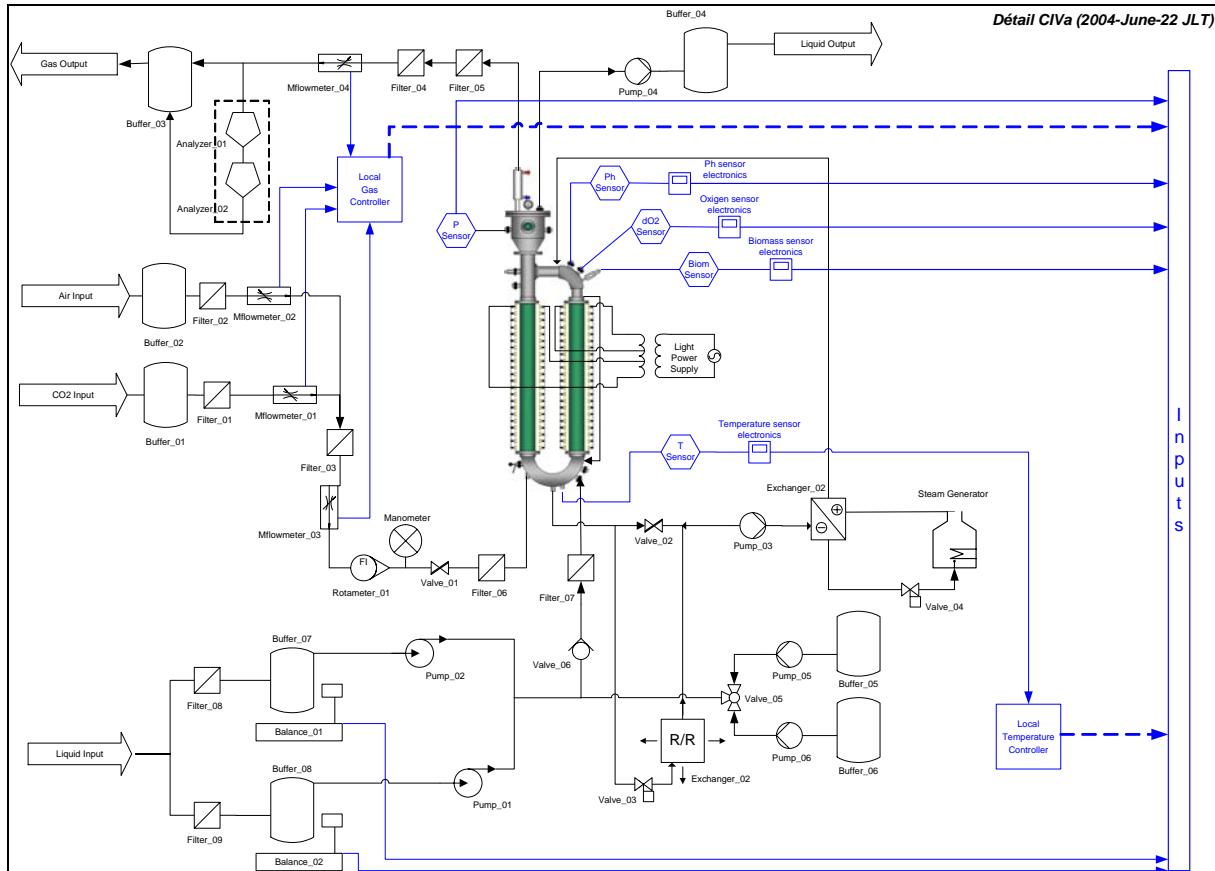
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## Compartment CIVa.



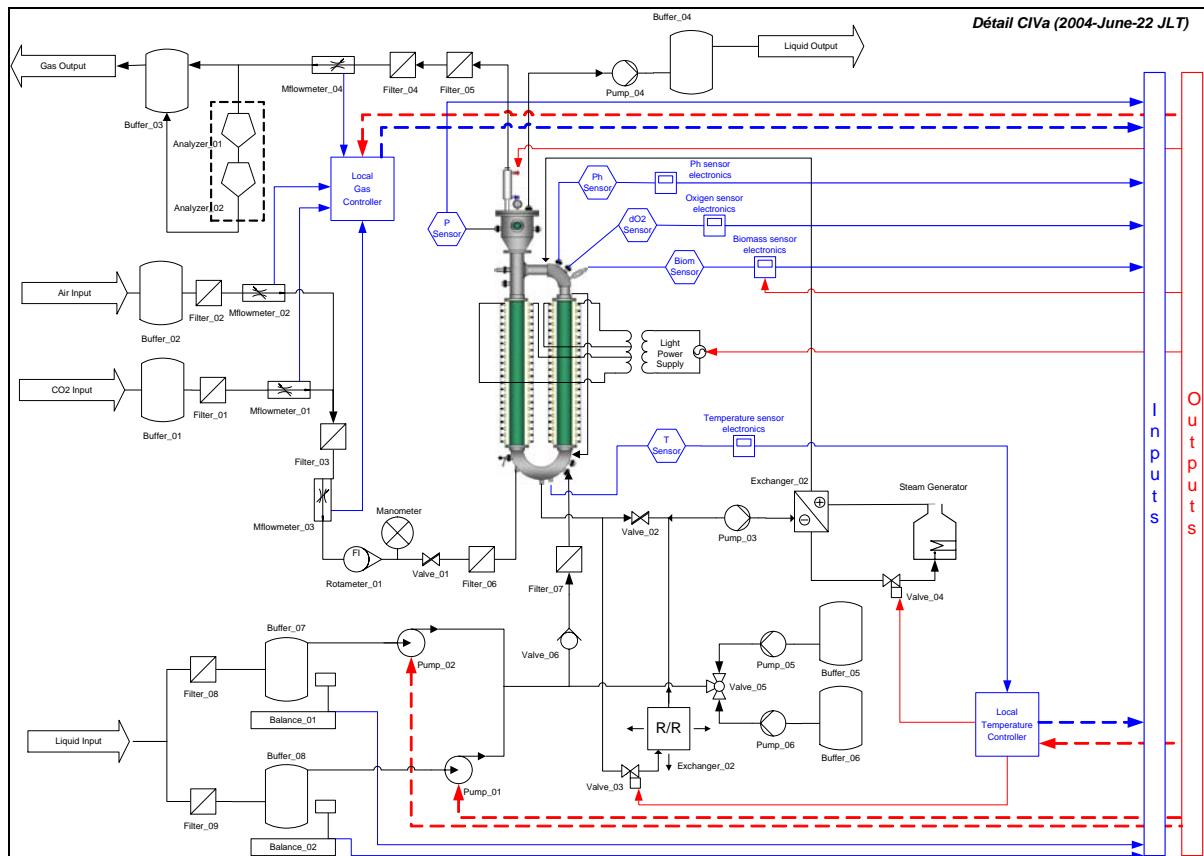
**Picture 36: CIVa Equipments View**

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**CIVa with sensors**


Picture 37: CIVa Equipments with sensor View

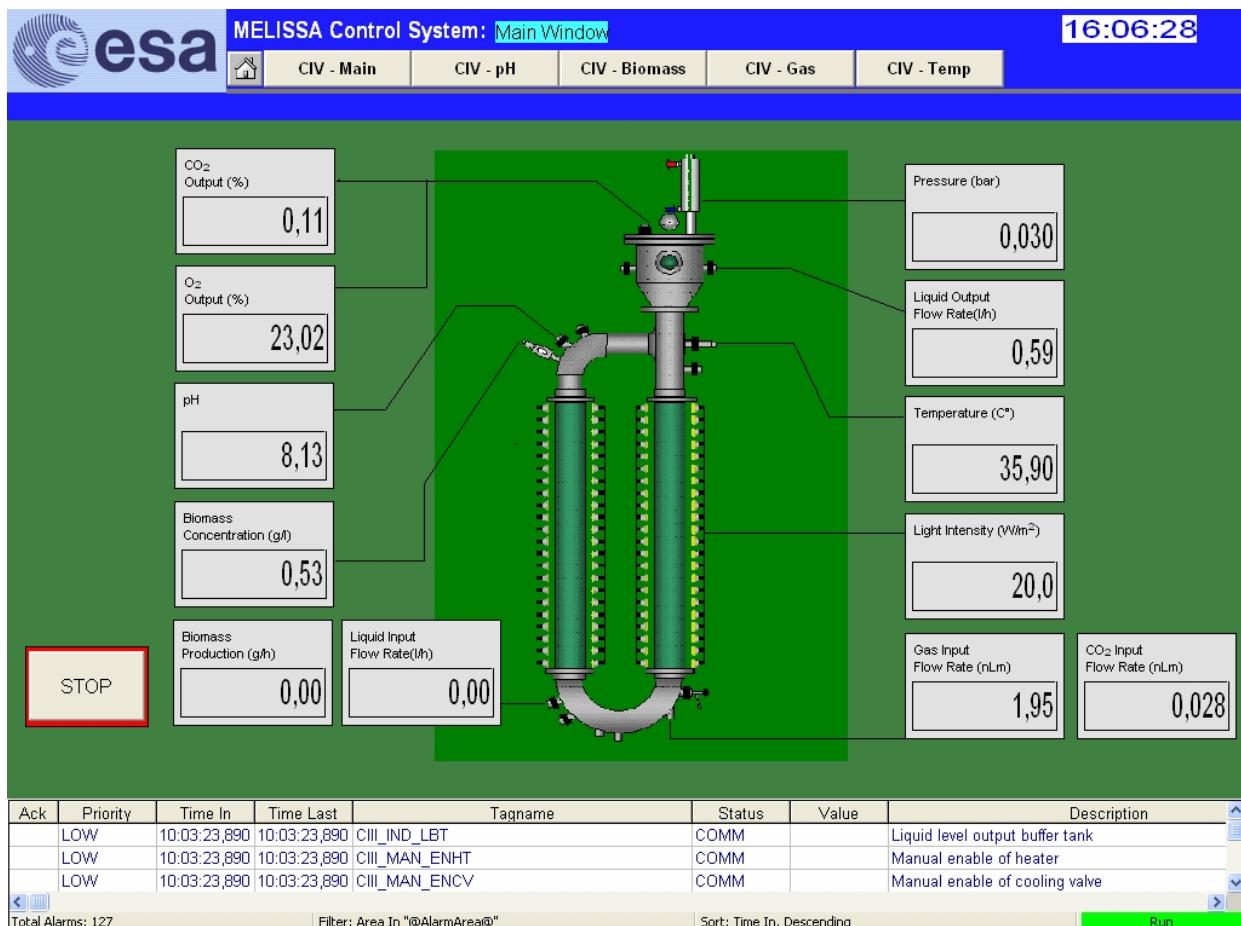
TN 66.52	Technical Database of MELISSA
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**CIVa with sensors and actuators**


Picture 38: CIVa Equipments with sensors and actuators View

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## CIVa Main Window



**Picture 39: CIVa Main Window. (Control View from NTE).**

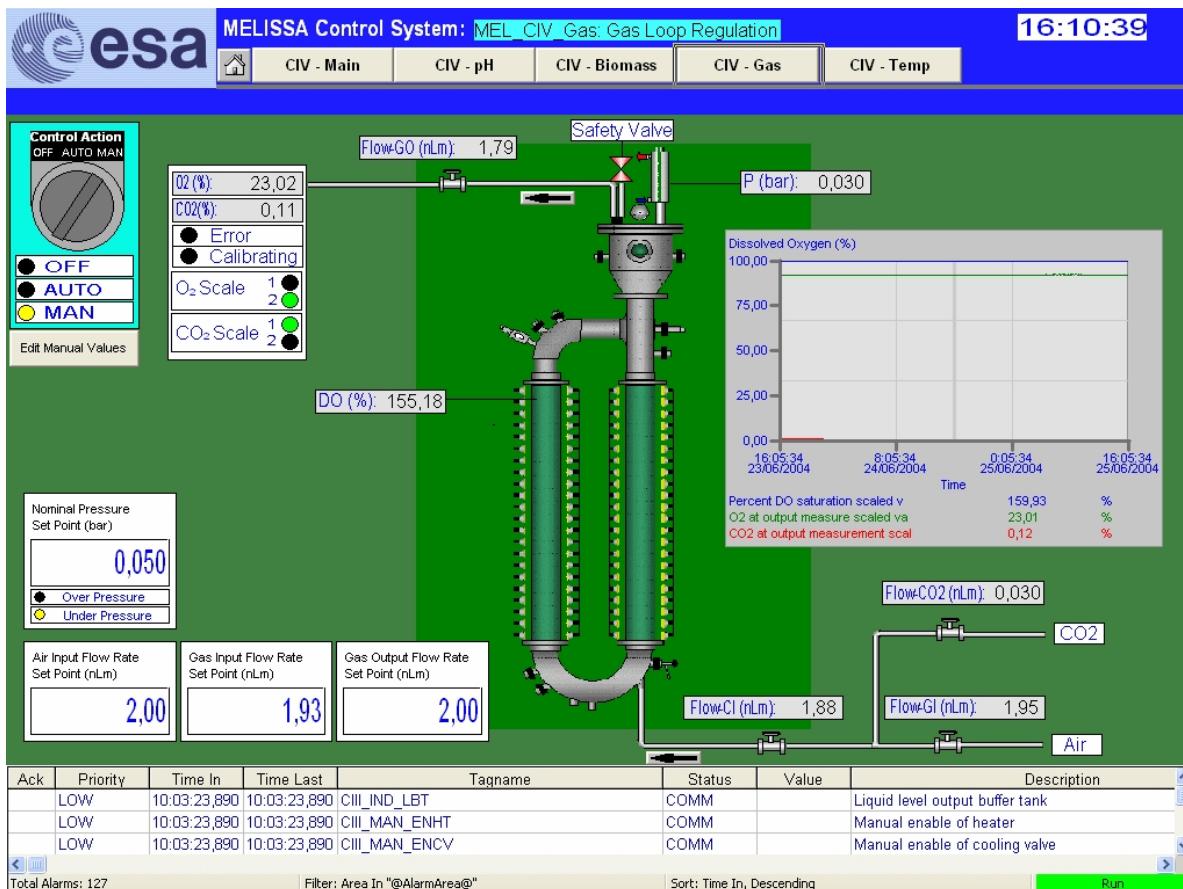
### Comments:

- Put the set point values on the view
- The “taula IO.xls” does not contain all variables.
- Use the standard tags to identify the variables

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## Gas Loop Regulation Window

This loop maintains the pressure of the gas phase



Picture 40: Gas loop regulation view. (Control View from NTE).

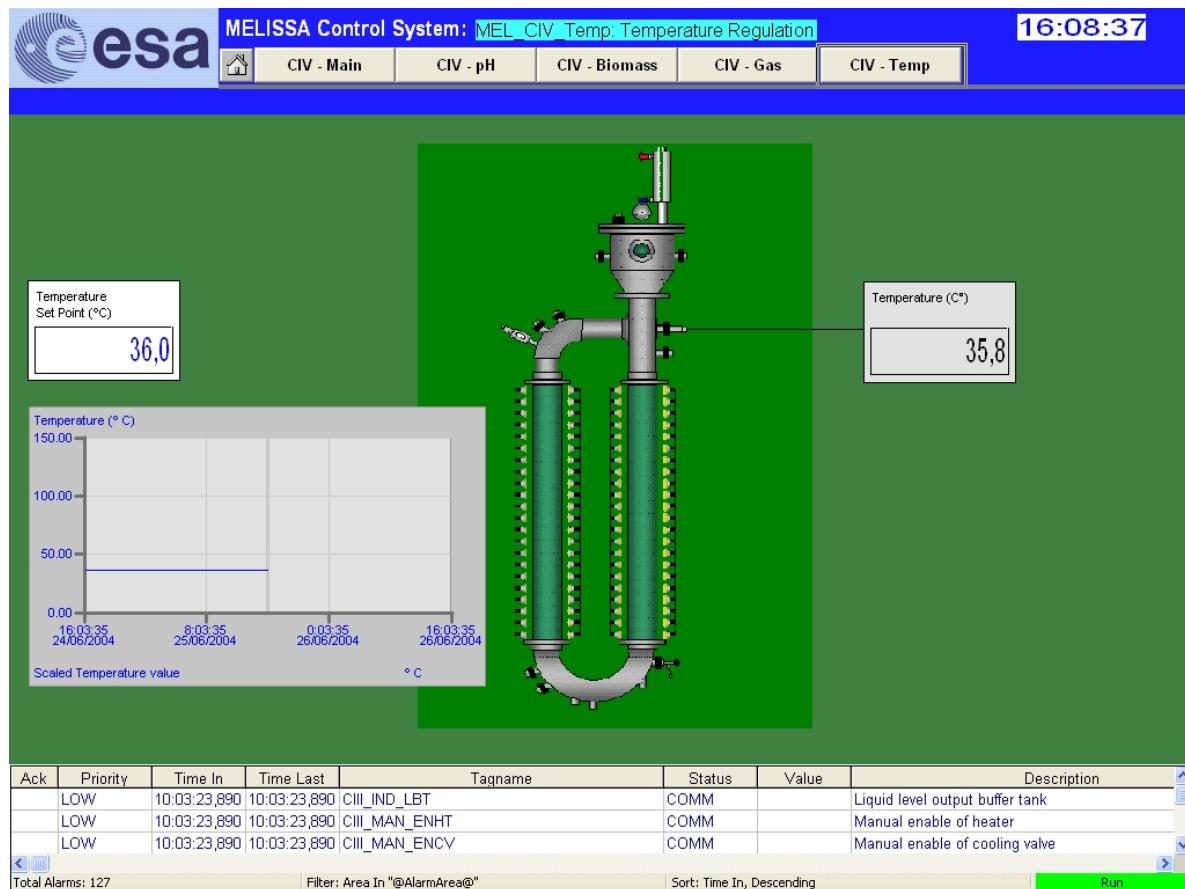
### Comments:

- Collect the set point and the measured value on the screen
- Use the standard tags to identify the variables

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### Temperature Loop Regulation Window

This loop maintains the culture's temperature



**Picture 41: Temperature Loop Regulation Window. (Control View from NTE).**

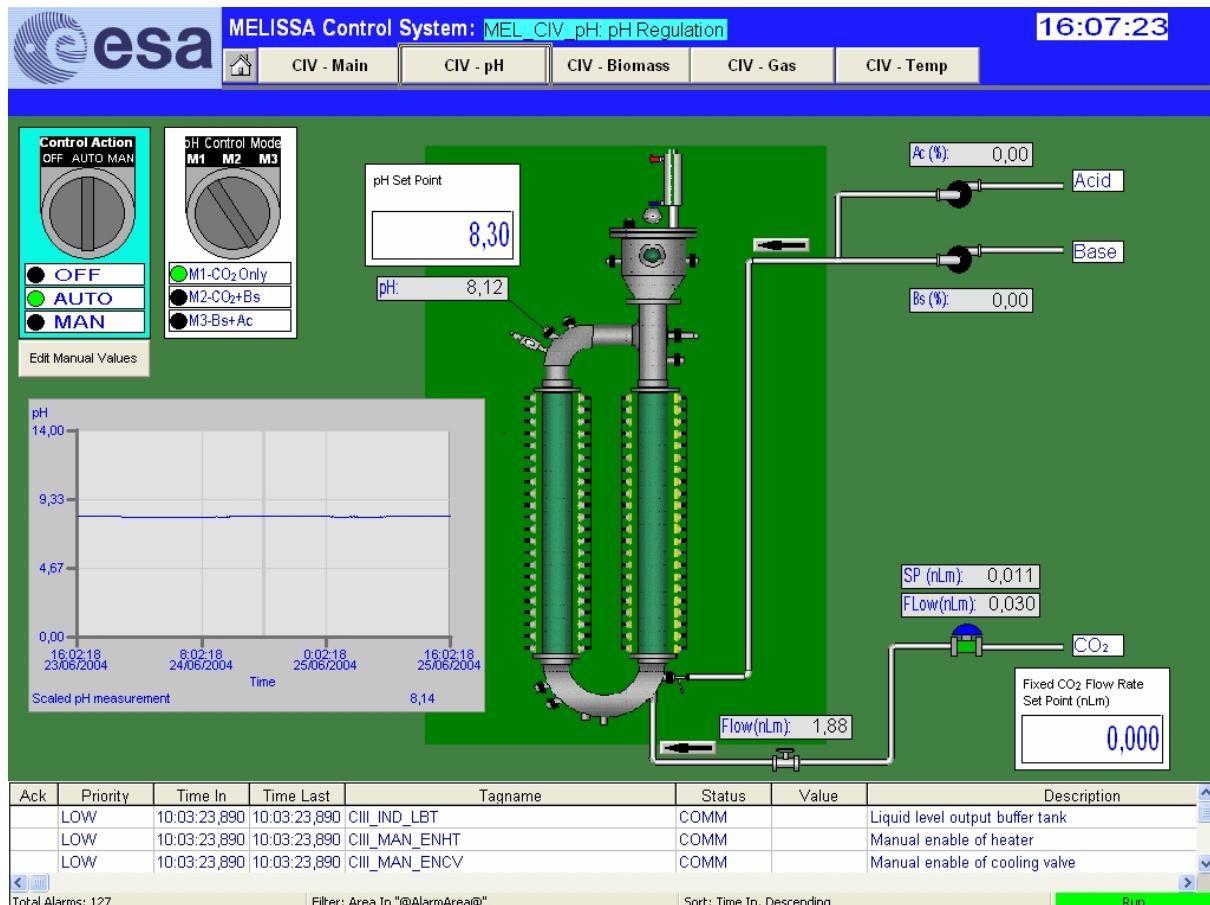
### Comments :

- Add information on air cooler and steam generator variables
- Use the standard tags to identify the variables

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### pH Loop Regulation Window

This loop maintains the pH in the culture's substratum



**Picture 42: pH Loop Regulation Window. (Control View from NTE).**

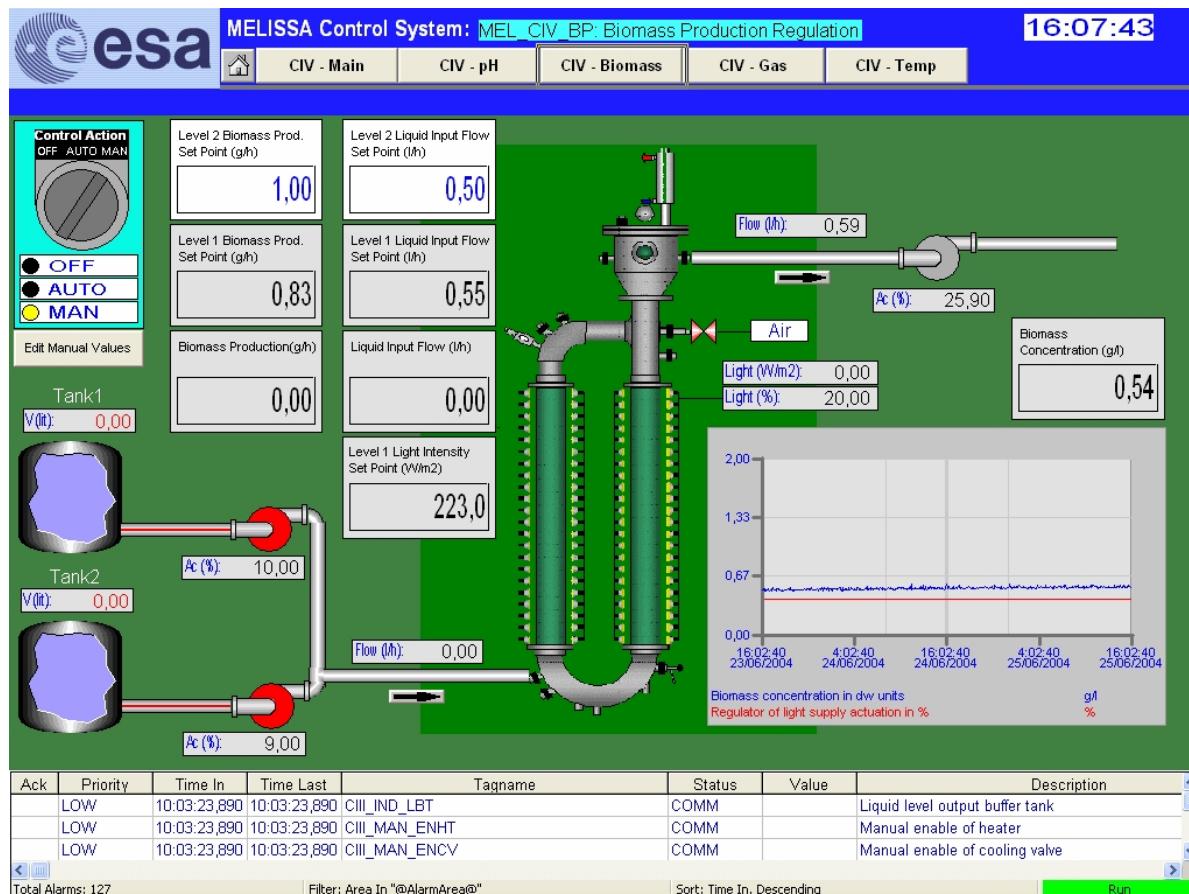
#### Comments :

Use the standard tags to identify the variables

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## Biomass Loop regulation Window

This loop maintains biomass concentration



**Picture 43: Biomass Loop Regulation window. (Control View from NTE).**

## Comments

- Use the standard tags to identify the variables

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### Gas loop Input Output

See [..\UAB-ESTEC Documents\taula\\_io.doc](#) and [..\UAB-ESTEC Documents\In-Out Compartiments.xls](#)

Compartment IVa

	ID	Compartiment	Loop	Type	IO	Device	Range	Name	OldTag	Description	Remarks
<i>P Control</i>											
	46	CIV	CIV_CL_P	A	O	Flow regulator	0-5 V	CIV_PM_Fgo	AO-0603	Gas flow at output regulation	GO Set Point
	43	CIV	CIV_CL_P	A	I	Flowmeter	0-5 V	CIV_MGO_Fg	AI-0603	Gas flow at output	GO Measurement
	41	CIV	CIV_CL_P	A	I	Flowmeter	0-5 V	CIV_MV_Fg	AI-0601	Gas flow recirculation	GFR Measurement
	44	CIV	CIV_CL_P	A	O	Flow regulator	0-5 V	CIV_PM_Fgr	AO-0601	Gas flow recirculation regulation	GFR Set Point
	45	CIV	CIV_CL_P	A	O	Flow regulator	0-5 V	CIV_PM_Fgi	AO-0602	Gas flow at input regulation	GI Set Point
	48	CIV	CIV_CL_P	A	I	Pressure sensor	0-5 V	CIV_MV_P	AI-0605	Pressure measurement	P Measurement
	47	CIV	CIV_CL_P	D	O	Pressure valve	0-24 V	CIV_VL_Fg	DO-0601	Pressure safety valve activation	Activates a relay at 220V
	42	CIV	CIV_CL_P	A	I	Flowmeter	0-5 V	CIV_MGI_Fg	AI-0602	Gas flow at input	GI Measurement
					O					Nominal Pressure Set Point	P Set Point
					O					Dissolved O2 %	dO2 Measurement
					O					Air Input flow rate Set point	Air Input Set Point

#### Comments:

- ◆ Black variables in the EXCEL sheet are issued from the UAB document « taula IO.doc »
- ◆ Added comments are in blue to differentiate them from the original comment
- ◆ All variables appear on the control screen however not all are referenced in the EXCEL sheet (See blue variables in the “description” column).
- ◆ [See action list: §12 - Action 26].

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### Temperature Loop Input Output

Compartment IVa

ID	Compartment	Loop	Type	IO	Device	Range	Name	OldTag	Description	Remarks
Temp Control	31 CIV	CIV_CL_T	A	I	Temperature sensor	1-5 V	CIV_MV_T	AI-0502	Temperature measurement	Original 1-5V. Adapted to 4-20 mA controller input.

O Temperature Set Point

Comments:

- Temperature Set point is not in the list
- The value of another variable is interesting in order to control the temperature. The window is near empty and it is possible to report values from steam generator and cooler.

[See action list: §12 - Action 27].

### pH Loop Input Output

Compartment IVa

ID	Compt	Loop	Type	IO	Device	Range	Name	OldTag	Description	Remarks
pH Control										
49	CIV	CIV_CL_pH	A	I	pH sensor	4-20 mA	CIV_MV_pH	AI-0606	pH measurement	pH Measurement
50	CIV	CIV_CL_pH	A	I	CO2 flowmeter	0-5 V	CIV_MV_CO2	AI-0604	CO2 flow measurement	CO2 Measurement
52	CIV	CIV_CL_pH	A	O	Base pump	0-5 V	CIV_PM_Bs		Additional Base source for pH regulation	Base Set point
51	CIV	CIV_CL_pH	A	O	CO2 flow regulator	0-5 V	CIV_FR_CO2	AO-0604	CO2 flow regulation	CO2 Set point
			O						Additional Acid source for pH regulation	Acid Set point
			I						Acid Flow Measurement	Acid Measurement
			I						Base Flow Measurement	Base Measurement

[See action list: §12 - Action 28].

### Biomass loop Input output

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## Compartiment IVa

	ID	Compt	Loop	Type	IO	Device	Range	Name	OldTag	Description
<b>Biomass Control</b>										
	40	CIV	CIV_CL_Cx	A	I	Biomass sensor	4-20 mA	CIV_MV_Cx	AI-0501	Biomass measurement
	39	CIV	CIV_CL_Cx	A	I	Balance2	4-20 mA	CIV_MV_M2	AI-0504	Mass measurement to determine input flow
	38	CIV	CIV_CL_Cx	A	I	Balance1	4-20 mA	CIV_MV_M1	AI-0503	Mass measurement to determine input flow
	37	CIV	CIV_CL_Cx	D	O	Enable liquid input pump2	0-24 V	CIV_EN_Li2	DO-0502	Liquid Pump input2 on
	36	CIV	CIV_CL_Cx	D	O	Enable liquid input pump1	0-24 V	CIV_EN_Li1	DO-0501	Liquid Pump input1 on
	35	CIV	CIV_CL_Cx	A	O	Liquid output pump	0-5 V	CIV_PM_LO	AO-0503	Liquid Pump output set point
	34	CIV	CIV_CL_Cx	A	O	Liquid input pump2	0-5 V	CIV_PM_Li2	AO-0502	Liquid Pump input2 set point
	33	CIV	CIV_CL_Cx	A	O	Liquid input pump1	0-5 V	CIV_PM_Li1	AO-0501	Liquid Pump input1 set point
				O						<i>Level 2 Biomass Prod Set Point (g/h)</i>
				O						<i>Level 1 Biomass Prod Set Point (g/h)</i>
				I						<i>Biomass production (g/h)</i>
				O						<i>Level 2 Liquid Input Flow Set Point (l/h)</i>
				O						<i>Level 1 Liquid Input Flow Set Point (l/h)</i>
				I						<i>Liquid Input Flow (l/h)</i>
				O						<i>Level 1 Light Intensity Set Point (W/m²)</i>
				D						<i>Air ?</i>
				I						<i>Liquid Flow Output</i>
				I						<i>Light Intensity Measurement ? (W/m² - %)</i>

[See action list: §12 - Action 29].

**CIVa photograph report**

See [Pictures CIV.ppt](#) to visualise different views of Compartiment CIVa  
 [See action list: §12 - Action 30]

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## 11. Action List summary

This section defines what remains to be done. The Technical Note number is mentioned only if the action is to be defined together with ESA and UAB. The other actions points are proposed for discussion during the year.

Description of the action	TN Number (if action is soon engaged)
<i>Action 1: Application of the graphic standard ISA S5's principles to symbolize each element. Creation under VISIO software the basic shape corresponding to the standard for each equipment</i>	TN 78.71 et TN 78.72
<i>Action 2: Application of the labelling standard ISA S5's principles in order to code each element's label</i>	TN 78.71 et TN 78.72
<i>Action 3: Verify and validate the structure of the reports by UAB and ESA</i>	TN 78.71 et TN 78.72
<i>Action 4: Define the list of items and for each of them define the list of possible information</i>	[See Note 2]
<i>Action 5: Check and validate the supplier's references and for each of them select the pertinent technical information for each kind of equipment</i>	TN 78.72
<i>Action 6: Complete and validate information of the datasheet, all the blank cells of the following datasheet have to be fulfilled</i>	TN78.72
<i>Action 7: Take and comment missing equipment's picture (format jpg is recommended)</i>	TN 78.72
<i>Action 8: Complete and validate the list of specific parameters for Mass Flowmeter and to update Technical and maintenance documentation</i>	[See Note 2]
<i>Action 9: Complete and validate the list of specific parameters for gear pumps and to update Technical and maintenance documentation</i>	[See Note 2]

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<i>Action 10: Complete and validate the list of specific parameters for peristaltic pumps and to update Technical and maintenance documentation</i>	[See Note 2]
<i>Action 11: Take pictures of different kind of valves and list of the specific parameters. To complete Maintenance and technical documentation of Valves</i>	[See Note 2]
<i>Action 12: Complete and validate the list of specific parameters for balances and to update Technical and maintenance documentation</i>	[See Note 2]
<i>Action 13: Idem for local controller [Temperature and gas]</i>	[See Note 2]
<i>Action 14: Idem for sensors [Pressure, dO2, CO2, pH, Biomass, Light, Temperature, ...]</i>	[See Note 2]
<i>Action 15: Idem for manometers</i>	[See Note 2]
<i>Action 16: Idem for Cooler</i>	[See Note 2]
<i>Action 17: Idem Steam Generator</i>	[See Note 2]
<i>Action 18: Idem for buffers</i>	[See Note 2]
<i>Action 19: Idem for Rotameter</i>	[See Note 2]
<i>Action 20: Information about CIVb's equipment have to be Completed as CIVa when the compartment CIVb will be implemented in the Pilot</i>	[See Note 2]
<i>Action 21: Information about CV's equipment have to be Completed as CIVa when the compartment CV will be implemented in the Pilot</i>	[See Note 2]
<i>Action 22: Define precisely the organisation of the Technical Documentation and verify it with UAB and ESA</i>	TN 78.71
<i>Action 23: Define precisely the organisation of the Maintenance Documentation and verify it with UAB and ESA</i>	TN 78.71
<i>Action 24: Reference all the equipment's occurrence to each basic shape for CIII as done for CIVa</i>	[See Note 2]

<i>Action 25: Define the links for CIII as done for CIVa</i>	[See Note 2]
<i>Action 26: Normalize the variable's names and complete the blank cells of Pressure Control Loop of CIVa</i>	[See Note 2]
<i>Action 27: Normalize the variable's names and complete the blank cells of Temperature Control Loop of CIVa</i>	[See Note 2]
<i>Action 28: Normalize the variable's names and complete the blank cells of pH Control Loop of CIVa</i>	[See Note 2]
<i>Action 29: Normalize the variable's names and complete the blank cells of Biomass Control Loop of CIVa</i>	[See Note 2]
<i>Action 30: Have a completed and illustrated report</i>	[See Note 2]

*Note 2: The tasks which are not allocated to TN 78.71 and TN 78.72 will have to be done by the Pilot Plant in the future. At present time it can be foreseen that the maintenance and update of the information collected in the database will be performed by the Pilot Plant technical staff. At present time the precise definition of tasks for each personnel is under discussion between ESA and UAB for the new frame contract. Any modification proposed referring to modification of the software developed by NTE (for example update of screen labelling or inclusion of other variables) will have to be done by NTE and will be done in future work orders.*

TN 66.52	Technical Database of MELISSA
UAB	
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